

A man with dark hair and a light beard is looking directly at the camera. He is wearing a bright orange high-visibility jacket with black accents on the shoulders and reflective silver stripes on the sleeves and lower body. He is standing in the center of a large, arched tunnel with a corrugated metal interior. The tunnel's structure is visible on both sides, with some electrical equipment and pipes hanging from the ceiling. The lighting is somewhat dim, with a few lights visible on the tunnel walls.

PORTWEST[®]

PEAK PROTECTION



RAIL INDUSTRY



PORTWEST®

PEAK PROTECTION

For over 119 years we've possessed an unrelenting ambition to produce the world's most trusted and requested protective wear. Through the decades, we have continuously proven our dedication to quality, producing world beating safety garments, foot protection, hand protection and PPE, while pushing the boundaries in protection technologies. Technologies that make the workplace a safer place.

4 FULLY OWNED FACTORIES IN
BANGLADESH, MYANMAR,
ITALY AND ALBANIA.

8 GLOBAL WAREHOUSES IN
UK, IRELAND, ITALY,
POLAND, SPAIN, UAE, USA
AND AUSTRALIA.

119 YEARS EXPERIENCE IN
INNOVATION, CUSTOMER
FOCUS, SERVICE AND
VALUE.

5,100 STAFF
GLOBALLY

13,500+ INDIVIDUAL
PRODUCT
SKUS

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RAIL INDUSTRY

END TO END SAFETY SOLUTIONS

Over the past 100 years, our expert design team have developed a deep understanding of the safety needs of workers in the rail industry. This experience has helped us to develop end to end safety solutions that meet the stringent industry requirements in both design and construction.



PROTECTION AGAINST HAZARDS



LOW VISIBILITY

Workers in low light and poor visibility conditions, especially those working around moving vehicles, need high visibility garments to ensure maximum visibility. Portwest offers 350+ styles - the most comprehensive range of high visibility garments in the market.



EXTREME COLD WEATHER

Extremely cold or wet weather conditions present a serious work place hazard. Frostbite and hypothermia are real concerns for many industrial workers. Portwest provides workwear and PPE solutions for all climatic conditions.



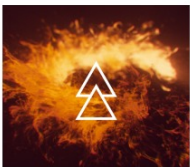
RAIN

Potential workplace hazards can be exacerbated in wet weather. In the rain, surfaces can become slippery and visibility is adversely affected. There is also the risk to worker's health if they are wearing clothing and hand protection that do not protect against the rain.



HEAT AND FLAME

Workers in the toughest industries regularly encounter heat and flame. Whether it is radiant, convective or conductive heat, serious injuries and even fatalities are caused by heat and flame hazards. Workers deserve the powerful protection offered by Portwest's innovative flame resistant range of products.



ELECTRIC ARC

An electric arc is a rapid and instantaneous electric discharge of high current between conductors generating very bright light and intensive heat. If a worker is in close proximity to an Arc flash, serious injury and even death can occur.



EXPERTS IN DESIGN

Our award-winning design and innovation team of over 40 designers and product managers deliver inspiring and contemporary designs that offer optimum protection and meet the everyday needs of the wearer.





INNOVATION IS IN OUR DNA

Continuous innovation ensures our protective wear meets the ever evolving demands of workers across multiple industries.

Our development includes the most advanced fabrics and tapes, uncompromising durability, increased certification, smart components and enhanced protective features to ensure wearer safety and enhanced job performance.

**ALWAYS PUSHING
BOUNDARIES**





CUSTOM

YOUR IMAGE, OUR EXPERTISE

There are times when your requirements are so unique that only the professionals with over a century's worth of design experience can help. Portwest Custom is the solution, an end-to-end design service for bespoke safety products. Working hand in hand with customers, each year we get to create thousands of bespoke products for a variety of industries around the world.

- Over a century's worth of design experience
- Most bespoke orders are repeat business each year
- Market leading sampling and production capacity
- Stock holding in global warehouses
- Flexible payment terms with low deposit

CUSTOM - WE LOVE TO
learn, listen,
innovate and
deliver



**YOUR CUSTOM PRODUCT
DESIGNED FOR YOU - FROM
CONCEPT TO PRODUCTION**

YOUR
BRANDING

**YOUR
LOGO**

**CUSTOM
DESIGN**



YOUR FABRIC
SELECTION



YOUR PACKAGING



DESIGNED / SAMPLED / CERTIFIED
PRODUCED AND DELIVERED



CUSTOM

We want to make it easy for you to create a product or collection that delivers above and beyond your specific requirements. Let our expert designers work with you throughout the development process to see for yourself what their unrelenting ambition and passion can deliver.

DESIGN EXPERTS



CUSTOM - WE LOVE TO
learn, listen,
innovate and
deliver



LET OUR EXPERTS JOIN YOUR TEAM

DESIGN EXPERTS:

- Our designers are the best in the business and true experts in their craft
- They can tailor existing products or design fully bespoke collections depending on each customers requirements and budget
- All designers can provide a technical review of existing designs or a full technical specification development service

PRODUCTION EXPERTS:

- Portwest factories have dedicated production lines for bespoke orders which gives us greater capacity and full control on lead times
- Dedicated sample rooms enable us to quickly produce product samples
- We take responsible and ethical production seriously. Our factories are WRAP certified, and we are members of Sedex and OEKO-TEX®

QUALITY EXPERTS:

- Every bespoke product is rigorously tested in-house and subsequently certified by accredited test houses and notified bodies
- Unrivalled sourcing capability with access to quality assured, ethical, accredited fabrics, materials and trims

PROJECT EXPERTS:

- Our team of experienced project managers will be your key point of contact throughout the project
- They will proactively keep you informed on progress from concept to order delivery

DESIGNED / SAMPLED / CERTIFIED
PRODUCED AND DELIVERED

HIGH VISIBILITY TESTED TO EXCEED STANDARDS

Can you be sure your garment conforms to EN ISO 20471?

A certificate from a test house guarantees that the garment or fabric sent to the test house has attained a standard. It is not a guarantee that bulk production meets the standard.

However, in our factories, we test every roll of fabric and retroreflective tape with highly specialised equipment to guarantee that all production meets the EN ISO 20471 standard, not just a garment that was sent to the test house.

EN ISO 20471 states the retroreflectometer reading should not be below 330 (cd/lx.m²) however we insist on a reading of 400 (cd/lx.m²) plus.

Fabric Testing

In our quality control laboratory, we use a Minolta Spectrophotometer to check every roll of fabric. This guarantees the fabric we use is fully compliant with the EN ISO 20471 standard.





RETRO REFLECTIVE TAPE

HiVisTexTM **PRO**

HiVisTexTM

Our brands include HiVisTex tape and HiVisTex Pro segmented tape. The spaces in HiVisTex Pro segmented tape allow for increased breathability and is much more flexible allowing stretch fabrics to move with the wearer.

Manufactured using premium glass bead technology that surpasses all standards in terms of manufacturing quality, washability, wear resistance and durability.

Reflective properties that last 50 home washes

The minimum requirement for washability under EN ISO 20471 is 5 washes.

We know that many hi-vis tapes lose their reflective properties after 25 washes and some tapes last just the required 5 washes. With a Portwest high visibility garment, you can be certain our HiVisTex retroreflective tape will last through 50 washes ensuring ultimate visibility in low light conditions wash after wash*.

*Washing instructions on the garment label must be adhered to.

DX461



DYNAMIC 4X STRETCH

PS54





DYNAMIC STRETCH >> 4X

Stretch your limits with Portwest's most dynamic workwear collection yet. This contemporary collection combines all the technical features required of modern workwear, with many clever innovations to ensure the wearer achieves maximum function and style. The DX4™ collection combines high performance stretch fabrics with robust oxford panels to provide unparalleled ease of movement and supreme flexibility. What defines this collection is the cutting edge designs which allow for a full crossover from work to leisure activity.



Portwest's cutting edge Kingsmill™ Polyester Stretch is a four-way stretch fabric made from 93% polyester, 7% elastane. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties. A UPF rating of 40+ will block 98% of the UV rays.



Stay protected with CorePro™ panels that are precision engineered in high wear areas to provide the highest levels of abrasion resistance and durability. Tested to 100,000 rubs, this hardwearing fabric ensures maximum longevity in the toughest environments.



DYNAMIC 4X STRETCH



NEW

DX461 19

DX4 HI-VIS WINTER JACKET



NEW

DX475 20

DX4 HI-VIS SOFTSHELL (3L)



NEW

DX473 22

DX4 HI-VIS HYBRID BAFFLE JACKET



NEW

DX481 21

DX4 HI-VIS ZIP BASE LAYER



NEW

DX479 24

DX4 HI-VIS SOFTSHELL
BODYWARMER



NEW

DX477 24

DX4 HI-VIS HOODIE



NEW

DX412 25

DX4 HI-VIS POLO SHIRT S/S



NEW

DX413 25

DX4 HI-VIS T-SHIRT S/S



NEW

DX442 23

DX4 HI-VIS DETACHABLE
HOLSTER POCKET TROUSER



**STRETCH YOUR LIMITS
WITH PORTWEST'S MOST
DYNAMIC WORKWEAR
COLLECTION YET**



WINTER JACKET

PADDED

VERTICAL AND
HORIZONTAL HOOD
ADJUSTMENT

INSULATEX™
THERMAL INSULATION

InsulatexPro is our most advanced lightweight thermal lining with supreme warmth-to-weight ratio. Three times warmer than standard insulation, the soft insulating fabric has millions of air pockets that trap air and body heat offering maximum protection in extreme cold and wet conditions without weighing the wearer down with excess weight.

CHIN GUARD WITH
INTERNAL STORM FLAP

NEW



DX461

DX4 HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:1 X

WP 20,000MM, MVP 5,000G/M²/24HRS



HS



- Premium waterproof and breathable fabric with mechanical stretch properties
- Extremely water resistant fabric finish, water beads away from fabric surface
- InsulatexPro lining offers superior warmth without adding unnecessary weight
- Internal pockets for safe storage
- No shoulder seams for maximum waterproof protection
- Chin guard with internal storm flap provides extra comfort

100% Polyester Stretch 2 Layer,
150D PU Transfer Membrane, 140g
100% Polyester Stretch 75D Pongee,
80g

100% Polyester, 160g
Orange/Black S-4XL, Yellow/Black
S-4XL
RIS ORANGE COLOURWAY ONLY

ARTICULATED DARTS FOR
ADDITIONAL SHAPING

DRAWCORD
ADJUSTABLE HEM



BACK





SOFTSHELL 3 LAYER

LINED

ERGONOMICALLY
SHAPED HOOD

NEW



DX475

DX4 HI-VIS SOFTSHELL (3L)

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

WATERPROOF/BREATHABILITY

WP 8.000MM, MVP 3.000G/M²/24HR

- Made of durable breathable, windproof and water resistant fabric
- 7 pockets for ample storage
- Internal pockets for safe storage
- Grown on hood is stylish and practical
- Pre-bent sleeves allow for increased freedom of movement
- Drawcord adjustable hem

92% Polyester, 8% Elastane,
laminated to 100% Polyester Micro
Polar Fleece, 310g

92% Nylon, 8% Elastane

100% Polyester Mesh, 165g
Orange/Black S-4XL, Yellow/Black
S-4XL

RIS ORANGE COLOURWAY ONLY

SUPPLE FABRIC ENHANCES COMFORT AND IMPROVES MOBILITY



PORTWEST



ROBUST STRETCH RIPSTOP
PROVIDES SUPERIOR COMFORT
AND PERFORMANCE



BACK





BASELAYER

• NEW



DX481

DX4 HI-VIS ZIP BASE LAYER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- 4-way stretch fabric for ease of movement and added comfort

- Engineered with an active fit

- Internal pockets for safe storage

- Thumb loop

- Elasticated cuffs for a secure fit

- Curved back hem for added protection

92% Polyester, 8% Elastane, 210g

92% Nylon, 8% Elastane 210g

Orange/Black S-4XL, Yellow/Black

S-4XL

RIS ORANGE COLOURWAY ONLY



THUMBHOLE FOR SECURE FIT

4-WAY STRETCH FOR AN ACTIVE FIT



BACK





PADDED

HYBRID BAFFLE JACKET

NEW

INSULATEX™
THERMAL INSULATION

INSULATED WITH INSULATEX LINING

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier whilst the high-performance fine knit offers superior lightweight comfort to the wearer without adding bulk.



DX473

DX4 HI-VIS HYBRID BAFFLE JACKET

EN ISO 20471 CLASS 2: SIZES S-M

EN ISO 20471 CLASS 3: SIZE L UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Body-mapped design helps balance insulation and increase freedom of movement
- Dynamic inner contrasting fabric
- 6 pockets for ample storage
- Zipped chest pockets
- Side zip pockets
- Internal pockets for safe storage

100% Polyester Ripstop, 85g
100% Polyester Knit bonded to
100% Polyester Fleece, 2 Layer
330g

Insulatex Lining, 120g
Orange/Black S-4XL, Yellow/Black
S-4XL

RIS ORANGE COLOURWAY ONLY



BACK

**BODY MAPPED
DESIGN FOR
SUPERIOR
WARMTH**



SLIM
FIT

HIGH RISE BACK WAISTBAND

NEW

HOLSTER TROUSER



DX442

DX4 HI-VIS DETACHABLE
HOLSTER POCKET TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 16 pockets for ample storage
- ID card holder for ID card display
- Rule pocket
- Stretch crotch gusset provides maximum flexibility and reduces stress

Kingsmill Polyester Stretch: 92%
Polyester, 8% Elastane, 270g65% Polyester, 35% Cotton Ripstop
Weft Stretch 235gCorePro: 88% Nylon 12% Elastane
275gOrange/Black, Yellow/Black
RIS ORANGE COLOURWAY ONLY

270g

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

TOP-
LOADING
KNEE PAD
POCKETSFREE KNEE PADS
WITH THIS STYLETRIPLE-STITCHED
SEAMS



HOODIE AND BODYWARMER

48

DX477

DX4 HI-VIS HOODIE

EN ISO 20471 CLASS 2 SIZES S

EN ISO 20471 CLASS 3 SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

UK
CA

HS

25

40
UPF

6

1

- 100% polyester mechanical stretch bonded to 100% polyester fleece
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 6 pockets for ample storage
- Drawcord hood and hem for a secure and comfortable fit
- Zipped chest pockets
- 2 side zip pockets for secure storage

100% Polyester Interlock Bonded to
100% Polyester Fleece, 330g
100% Nylon
100% Polyester Mesh, 165g
Orange/Black S-5XL
RIS ORANGE COLOURWAY ONLY

5XL

RIS
3279



NEW

48

DX479

DX4 HI-VIS SOFTSHELL BODYWARMER

EN ISO 20471 CLASS 1 SIZE: S

EN ISO 20471 CLASS 2 SIZE: M-4XL

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

UK
CA

HS

25

6

1

- Body-mapped design helps balance insulation and increase freedom of movement
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Heat applied segmented reflective tape for added visibility
- Inner soft Insulatex™ lining traps heat fast keeping the wearer warm and protected from the elements
- Chin guard for added comfort and stability
- Zipped chest pocket

100% Polyester Ripstop, 85g
100% Polyester Knit bonded to 100% Polyester Fleece, 2 Layer, 330g
100% Polyester Mesh, 165g
Insulatex Lining, 120g
Orange/Black S-4XL
RIS ORANGE COLOURWAY ONLY

4XL

RIS
3279



NEW



POLO SHIRT AND T-SHIRT

48

DX412**DX4 HI-VIS POLO SHIRT S/S**

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

UK
CA

CE

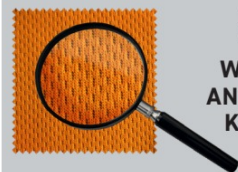
HS

x50

40
UPF

100% Polyester Pin Mesh, 150g
 Orange/Black S-4XL, Yellow/Black
 S-4XL
 RIS ORANGE COLOURWAY ONLY

4XL

RIS
3279

**HIGH-PERFORMANCE
 TECHNICAL STRETCH
 WICKING FABRIC WITH
 ANTI-MICROBIAL FINISH
 KEEPING THE WEARER
 FRESH AND DRY**

NEW



NEW



48

DX413**DX4 HI-VIS T-SHIRT S/S**

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

UK
CA

CE

HS

x50

40
UPF

100% Polyester Pin Mesh, 150g
 Orange/Black S-4XL, Yellow/Black
 S-4XL
 RIS ORANGE COLOURWAY ONLY

4XL

RIS
3279



PW360



PERFORMANCE WORKWEAR

PW342



PW382



T181

PERFORMANCE WORKWEAR

Portwest PW3™ contemporary workwear blends sports and lifestyle trends with function, a modern fit and improved comfort. Utilising premium fabrics, products are engineered for flexibility across a diverse range of industry and trade end uses and offer exceptional value.

HiVisTex™ PRO

HiVisTex™ Pro retroreflective tape offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per centimetre squared which work like thousands of tiny mirrors reflecting light back towards its source.



Kingsmill™ Polycotton innovative stretch fabric is constructed from 65% polyester, 33% cotton and 2% elastane. This premium workwear fabric offers excellent abrasion and tear-resistant properties whilst the stretch function ensures full ease of movement for the wearer. A UPF rating of 40+ on this fabric blocks 98% of the UV rays.



Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN 343 Class 4:4.



Texpel™ SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.

RAINWEAR



PW367
PW3 HI-VIS 5-IN-1 JACKET



PW365
PW3 HI-VIS 3-IN-1 JACKET



PW369
PW3 HI-VIS WINTER PARKA JACKET



PW382
PW3 HI-VIS WOMEN'S WINTER JACKET



PW360
PW3 HI-VIS EXTREME RAIN JACKET



T400
PW3 HI-VIS WINTER JACKET



T402
PW3 HI-VIS SOFTSHELL JACKET



PW386
PW3 HI-VIS WOMEN'S RAIN TROUSER



PW342
PW3 HI-VIS EXTREME TROUSER



PW351
PW3 HI-VIS WINTER TROUSER



PW352
PW3 HI-VIS WINTER COVERALL

WORKWEAR



PW302
PW3 HI-VIS 3-IN-1 PILOT JACKET



PW371
PW3 HI-VIS BAFFLE JACKET



T500
PW3 HI-VIS WORK JACKET



PW374
PW3 HI-VIS REVERSIBLE BODYWARMER



PW344
PW3 HI-VIS BIB & BRACE



PW306
PW3 HI-VIS STRETCH HOLSTER TROUSER



PW303
PW3 HI-VIS LIGHTWEIGHT STRETCH TROUSER



PW385
PW3 HI-VIS WOMEN'S STRETCH WORK TROUSER



T501
PW3 HI-VIS HOLSTER WORK TROUSER



PW340
PW3 HI-VIS WORK TROUSER

CORPORATE CASUALS



PW379
PW3 HI-VIS CREW NECK SWEATSHIRT



PW370
PW3 HI-VIS SWEATSHIRT



T184
PW3 HI-VIS POLO SHIRT L/S



T180
PW3 HI-VIS POLO SHIRT S/S



T185
PW3 HI-VIS T-SHIRT L/S



T181
PW3 HI-VIS T-SHIRT S/S



PW310
PW3 HI-VIS V-NECK T-SHIRT



BREATHABLE JACKET



**PORTWEST
EXTREME™**
WATERPROOF & BREATHABLE

Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN 343 Class 4:4.

DETACHABLE ID
POCKET

TWIN-STITCHED
SEAMS



DRAWCORD
HOOD AND HEM

QUICK DRY
KNITTED CUFF



BACK



PW360

PW3 HI-VIS EXTREME RAIN JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 11,000MM MVP 50,000G/M²/24HRS

ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Internal pockets for safe storage
- Quick dry knitted cuff for a snug and comfortable fit
- Underarm pit zips for enhanced breathability
- Waterproof zips to prevent water penetration

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
100% Polyester Mesh, 60g
Orange/Black S-3XL, Yellow/Black S-4XL
RIS ORANGE COLOURWAY ONLY



BREATHABLE TROUSER



PW342

PW3 HI-VIS EXTREME TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM, MVP 50,000 G/M²/24HRS
EN 14404:2004+A1:2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- 8 pockets for ample storage
- High cut padded back waistband keeps lower back warm
- Side zip leg opening for easy access
- Ergonomically shaped hem for the perfect fit over boots

 **Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g**
 **Yellow/Black S-3XL, Orange/Black S-XXL**
RIS ORANGE COLOURWAY ONLY

WIDER BELT
LOOPS FOR WIDER
BELTS

RULE
POCKET

**EXTREME
WATERPROOF,
BREATHABLE FABRIC**



BACK

CONTRAST
PANELS FOR
PROTECTION
AGAINST DIRT



PW360





INSULATED WINTER PROTECTION



WINTER TROUSER



PW351

PW3 HI-VIS WINTER TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.356 (M².K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- 16 pockets for ample storage
- Detachable bib and braces for greater versatility
- Zip off holster pockets for added versatility
- Side zip leg opening for easy access

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Nylon 190g

100% Polyester, 60g

100% Polyester, 160g

**Orange/Black S-4XL, Yellow/Black S-4XL
RIS ORANGE COLOURWAY ONLY**



BACK

ZIP OFF HOLSTER
POCKETS

TOP-LOADING
KNEE PAD
POCKETS FOR
QUICK AND
EASY ACCESS

NEW

DETACHABLE BIB AND
BRACES FOR GREATER
VERSATILITY



SIDE
ZIP LEG
OPENING FOR EASY
ACCESS





WINTER COVERALL

NEW



PW352

PW3 HI-VIS WINTER COVERALL

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.344 (M°K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Front zip opening for easy access
- Underarm pit zips for enhanced breathability
- Heavyweight quilt lining for maximum thermal insulation

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 200g

Orange/Black S-3XL, Yellow/Black S-3XL
RIS ORANGE COLOURWAY ONLY

DETACHABLE
ID POCKET

UNDERARM
PIT ZIPS FOR
ENHANCED
BREATHABILITY



RULE
POCKET

QUICK DRY
KNITTED CUFF



BACK

EXTRA-LONG
SIDE LEG ZIP



5-IN-1 BREATHABLE JACKET

NEW

PW367
PW3 HI-VIS 5-IN-1 JACKET
 EN ISO 20471 CLASS 3
 RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
 EN 343 CLASS 4:3 X
 WP 10,000MM, MVP 10,000 G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- 10 pockets for ample storage
- Detachable ID pocket
- Hook and loop cuffs for a secure fit
- Two-way zip for quick and easy access

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g
Outer Jacket: 100% Polyester Mesh 60g
Inner Jacket: 100% Polyester Fleece 400g
Inner Jacket Sleeve: 100% Polyester 100g
Orange/Black S-4XL, Yellow/Black S-4XL
RIS ORANGE COLOURWAY ONLY

1 OUTER JACKET

INTERNAL POCKETS

DETACHABLE ID POCKET



EASY GRIP PULLERS ATTACHED TO ALL ZIPS

TWIN-STITCHED SEAMS FOR EXTRA DURABILITY



SHERPA LINING FOR FANTASTIC HEAT RETENTION



2 OUTER JACKET WITH INNER JACKET



3 OUTER JACKET WITH SLEEVELESS INNER JACKET



4 INNER JACKET WITH SLEEVES



5 BODYWARMER



BACK

3-IN-1 JACKET

1 OUTER JACKET
WITH INNER
JACKET

NEW

DETACHABLE ID
POCKET

DETACHABLE HOOD



PW365

PW3 HI-VIS 3-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- 7 pockets for ample storage
- Hook and loop cuffs for a secure fit
- Curved back hem for added protection
- Contrast fleece collar for protection against dirt

300D Industry: 100% Polyester,
300D Oxford Weave with a Stain
Resistant finish, Double PU Coated,
190g

100% Polyester, 60g
Inner Garment: 100% Polyester
Sweatshirt 300g

Yellow/Black S-4XL, Orange/Black
S-4XL
RIS ORANGE COLOURWAY ONLY



DRAWCORD
ADJUSTABLE HEM

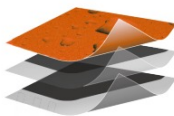
TWIN-STITCHED
SEAMS



**WATERPROOF WITH
TAPED SEAMS**



Double PU coating
for guaranteed
waterproofness



OUTER LAYER
PU COATING 1
PU COATING 2



2 OUTER JACKET



3 INNER JACKET



BACK



WINTER JACKET

INDUSTRY
FAVOURITE

T400

PW3 HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
EN 342 0.323 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable ID pocket
- Quick dry knitted cuff for a snug and comfortable fit
- Contrast fleece collar for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange/Black, Orange/Grey, Orange/Navy, Yellow/Black, Yellow/Grey, Yellow/Navy

RIS ORANGE COLOURWAY ONLY

REG
XS-4XL
S-3XL
S-4XL
XS-6XL
S-3XL
S-4XL

DETACHABLE ID
POCKET

TWIN-STITCHED
SEAMS



DRAWCORD
ADJUSTABLE HEM

ORANGE/BLACK

CURVED BACK HEM



ORANGE/GREY



ORANGE/NAVY



BACK

UNCOMPROMISING
INSULATED
PROTECTION



WOMENSWEAR



PW382

PW3 HI-VIS WOMEN'S WINTER JACKET

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
EN 342 0.323 (M².K/W), 2, X



MADE FOR WOMEN

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable ID pocket
- Quick dry knitted cuff for a snug and comfortable fit
- Contrast fleece collar for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Orange/Black XS-3XL, Yellow/Black XS-3XL
RIS ORANGE COLOURWAY ONLY



NEW



FULLY ELASTICATED
WAISTBAND



PW386

PW3 HI-VIS WOMEN'S RAIN TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM

MADE FOR WOMEN

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Multiple side zip compartments for secure storage
- Rule pocket
- Contrast panels for protection against dirt
- Side zip leg opening for easy access

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g
Orange/Black XS-XXL, Yellow/Black XS-XXL
RIS ORANGE COLOURWAY ONLY



NEW

2 SIDE ZIP CARGO
POCKETS

REINFORCED
PANELS

ERGONOMICALLY
SHAPED HEM





T402



SOFTSHELL JACKET



T402

PW3 HI-VIS SOFTSHELL JACKET

EN ISO 20471 CLASS 2: SIZE XS
EN ISO 20471 CLASS 3: SIZE S UPWARDS
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2: SIZE XS
ANSI/ISEA 107 TYPE R CLASS 3: SIZE S UPWARDS
WATERPROOF/BREATHABILITY -
WP 8.000MM, MVP 3.000G/M²/24HR

- Made of durable breathable, windproof and water resistant fabric
- Extremely water resistant fabric finish, water beads away from fabric surface
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zip pockets
- Concealed mobile phone pocket

94% Polyester, 6% Elastane 160g
laminated to 100% Polyester Micro
Polar Fleece 150g, 310g
Orange/Black, Orange/Grey,
Orange/Navy, Yellow/Black, Yellow/
Grey, Yellow/Navy
RIS ORANGE COLOURWAY ONLY

REG	
XS-4XL	
S-3XL	
S-4XL	
XS-6XL	
S-3XL	
XS-4XL	

NEW COLOUR

DETACHABLE ID POCKET

EARPHONE LOOP HOLDER ROUTES YOUR EARPHONES FROM INSIDE YOUR JACKET TO YOUR EARS



DRAWCORD ADJUSTABLE HEM

ORANGE/BLACK

CURVED BACK HEM



ORANGE/GREY



ORANGE/NAVY



BACK

ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)



BAFFLE JACKET

INSULATEX™
THERMAL INSULATION

INSULATED WITH INSULATEX LINING

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier whilst the high-performance fine knit offers superior lightweight comfort to the wearer without adding bulk.



PW371

PW3 HI-VIS BAFFLE JACKET

EN ISO 20471 CLASS 2: SIZE S

EN ISO 20471 CLASS 3: SIZE M UPWARDS
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Premium stain resistant finish repels oil, water and grime
- Inner soft Insulatex lining offering warmth and comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zip pockets
- Concealed phone pocket

100% Polyester Ripstop, 85g
94% Polyester, 6% Elastane 160g
laminated to 100% Polyester Micro
Polar Fleece 150g 310g

100% Polyamide, 190g
Insulatex Lining, 170g
Orange/Black S-5XL, Yellow/Black
S-5XL
RIS ORANGE COLOURWAY ONLY

ELASTIC BOUND
HEM AND CUFFS



BACK

**BODY MAPPED
DESIGN FOR
INCREASED
FREEDOM OF
MOVEMENT**



2-IN-1

PADDED

REVERSIBLE BODYWARMER

CONCEALED MOBILE
PHONE POCKET

INNER SOFT INSULATEX LINING



PW374

PW3 HI-VIS REVERSIBLE BODYWARMER

EN ISO 20471 CLASS 2: SIZE L UPWARDS


EN ISO 20471 CLASS 1: SIZES S-M


RIS 3279 TOM ISSUE 2 (ORANGE ONLY)


ANSI/ISEA 107 TYPE R CLASS 2: SIZE L
UPWARDS

ANSI/ISEA 107 TYPE O CLASS 1: SIZES S-M

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Heavyweight quilt lining for maximum thermal insulation
- 6 pockets for ample storage
- Reversible garment for multi use
- D-ring for keys or ID cards
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility

 **Kingsmill:** 65% Polyester, 35% Cotton, 245g

 **100% Polyester, 300g**

 **Orange/Black S-3XL, Yellow/Black S-3XL**
RIS ORANGE COLOURWAY ONLY



PREMIUM STAIN
RESISTANT FINISH
REPELS OIL, WATER
AND GRIME

REVERSIBLE GARMENT FOR MULTI USE



BACK



REVERSIBLE



BACK



NEW

520g



WORKWEAR JACKET



T500


PW3 HI-VIS WORK JACKET

EN ISO 20471 CLASS 3


RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

ANSI/ISEA 107 TYPE P CLASS 3

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 4 pockets for ample storage
- Twin-stitched seams for extra durability
- Premium stain resistant finish repels oil, water and grime

 Kingsmill: 65% Polyester, 35% Cotton, 300g

 100% Polyester 600D Fabric 210g

 Orange/Black S-3XL, Orange/Navy S-3XL, Yellow/Black S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY

300g



**ADVANCED STAIN,
OIL AND SPLASH
REPELLENT
FINISH**



BACK



ORANGE/NAVY





PW370



WORKWEAR JACKET



PW370

PW3 HI-VIS SWEATSHIRT

EN ISO 20471 CLASS 2: SIZES S-M

EN ISO 20471 CLASS 3: SIZE L UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2: SIZES S-M

ANSI/ISEA 107 TYPE R CLASS 3: SIZE L UPWARDS



- Knitted fabric with brushed backing
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 3 pockets for ample storage
- Concealed phone pocket
- Side pockets



100% Polyester, 280g

Orange/Black S-5XL, Yellow/Black S-5XL

RIS ORANGE COLOURWAY ONLY



SWEATSHIRT



PW379

PW3 HI-VIS CREW NECK SWEATSHIRT

EN ISO 20471 CLASS 2: SIZE S

EN ISO 20471 CLASS 3: SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Knitted fabric with brushed backing
- Stylish unisex design for multi functional use
- Designed with a comfort fit
- Crew neck
- Ribbed cuffs for added comfort
- Heat applied segmented reflective tape for added visibility



65% Polyester, 35% Cotton, 300g

Orange/Black S-4XL, Yellow/Black S-4XL

RIS ORANGE COLOURWAY ONLY



NEW





SWEATSHIRT

48

T184 PW3 HI-VIS POLO SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

UK
CA

CE

HS

x90

40+
UPF

1

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Chest pocket
- Loop at placket ideal for attaching glasses/pens
- Side vents for added comfort

55% Cotton, 45% Polyester, Knit, 175g

Orange/Black S-5XL, Orange/Navy S-5XL, Yellow/Black S-5XL, Yellow/Navy S-5XL
RIS ORANGE COLOURWAY ONLY



5XL

RIS
3279

COTTON
COMFORT

48

T180

PW3 HI-VIS POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

UK
CA

CE

HS

x90

40+
UPF

1

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Chest pocket
- Loop at placket ideal for attaching glasses/pens
- Side vents for added comfort

55% Cotton, 45% Polyester, Knit, 175g

Orange/Black XS-5XL, Orange/Navy S-3XL, Yellow/Black XS-5XL, Yellow/Navy S-3XL
RIS ORANGE COLOURWAY ONLY



XS

5XL

RIS
3279

COTTON
COMFORT

48

UK
CA

CE

HS

50

40
UPF

1

T185 PW3 HI-VIS T-SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Chest pocket
- Crew neck
- Side vents for added comfort

55% Cotton, 45% Polyester, Knit, 175g
 Orange/Black S-5XL, Orange/Navy S-5XL, Yellow/
 Black S-5XL, Yellow/Navy S-5XL
 RIS ORANGE COLOURWAY ONLY



5XL

RIS
3279COTTON
COMFORT

48

UK
CA

CE

HS

50

40
UPF

1

PW310 PW3 HI-VIS V-NECK T-SHIRT

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Underarm cool flow mesh panel for ventilation
- Heat applied segmented reflective tape for added visibility
- Modern styling with V-neck
- Certified to EN ISO 20471 after 50x washes

55% Cotton, 45% Polyester, Knit, 175g
 100% Polyester Mesh 125g
 Orange/Black S-4XL, Yellow/Black S-4XL
 RIS ORANGE COLOURWAY ONLY



4XL

RIS
3279COTTON
COMFORT

48

UK
CA

CE

HS

50

40
UPF

1

T181**PW3 HI-VIS T-SHIRT S/S**

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility

55% Cotton, 45% Polyester, Knit, 175g
 Orange/Black, Orange/Grey, Orange/Navy,
 Yellow/Black, Yellow/Grey,
 Yellow/Navy
 RIS ORANGE COLOURWAY ONLY

REG
XS-5XL
S-3XL
S-4XL
XS-5XL
S-3XL
S-3XL

NEW
COLOURNEW
COLOUR

XS

5XL

RIS
3279COTTON
COMFORT



HIGH RISE BACK WAISTBAND

NEW

STRETCH HOLSTER TROUSER

245g



PW306

PW3 HI-VIS STRETCH HOLSTER TROUSER

EN ISO 20471 CLASS 2


RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- 2-way twill stretch fabric for ease of movement and added comfort
- Premium stain resistant finish repels oil, water and grime
- 12 Pockets for ample storage
- Double rule pocket
- Adjustable hem to accommodate all leg lengths
- Concealed drop down ID holder on holster pocket

 Kingsmill Poly-cotton Elastane Stretch: 65%

Polyester, 33% Cotton, 2% Elastane, 245g

 100% Polyester Oxford 600D 210g

 Orange/Black, Yellow/Black

RIS ORANGE COLOURWAY ONLY

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

STRETCH FABRIC ALLOWS FREEDOM OF MOVEMENT

TOP-LOADING
KNEE PAD
POCKETS

REINFORCED
PANELS

TRIPLE-STITCHED
SEAMS



FREE KNEE PADS
WITH THIS STYLE





T180



HIGH RISE BACK WAISTBAND

NEW

STRETCH LIGHTWEIGHT TROUSER

**PW303****PW3 HI-VIS LIGHTWEIGHT STRETCH TROUSER**


EN ISO 20471 CLASS 2


RIS 3279 TOM ISSUE 1 (ORANGE ONLY)


EN 14404:2004+A1:2010 TYPE 2 LEVEL 0

(WHEN USED IN COMBINATION WITH S156)

- 2-way twill stretch fabric for ease of movement and added comfort
- Premium Hi-VisTex perforated reflective tape for increased visibility and breathability
- 10 pockets for ample storage
- Adjustable hem to accommodate all leg lengths
- Easy access cargo pocket
- Side elastic waist for ultimate wearer comfort

 **Kingsmill Poly-cotton Elastane**
Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 190g

 **100% Polyester Oxford 600D 210g**

 **Orange/Black, Yellow/Black**
RIS ORANGE COLOURWAY ONLY

190g

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

LIGHTWEIGHT WITH ADDED STRETCH

TOP-LOADING KNEE PAD POCKETS

REINFORCED PANELS

TRIPLE-STITCHED SEAMS



FREE KNEE PADS
WITH THIS STYLE





NEW

STRETCH WOMEN'S TROUSER



PW385



PW3 HI-VIS WOMEN'S STRETCH WORK TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0

(WHEN USED IN COMBINATION WITH S156)

- 2-way twill stretch fabric for ease of movement and added comfort
- Premium stain resistant finish repels oil, water and grime
- 10 pockets for ample storage
- Hammer loop for secure storage of work tools
- Easy access cargo pocket
- Top-loading knee pad pockets for quick and easy access

Kingsmill Poly-cotton Elastane
Stretch: 65% Polyester, 33% Cotton,
2% Elastane, 245g

100% Polyester Oxford 600D 210g

Orange/Black, Yellow/Black

RIS ORANGE COLOURWAY ONLY

245g

MADE FOR WOMEN

REG: 29" (74CM) ADJUSTABLE TO 31" (79CM)

UK	INCH	CM	EU	FR
8 - 20	26 - 38	68 - 96	38 - 50	40 - 52

USING STRETCH FABRIC FOR A COMFORTABLE WOMEN'S FIT



FREE KNEE PADS WITH THIS STYLE



REINFORCED PANELS

TRIPLE-STITCHED SEAMS



HIGH RISE BACK WAISTBAND

HOLSTER TROUSER

300g



T501

PW3 HI-VIS HOLSTER WORK TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 12 Pockets for ample storage
- Double rule pocket
- Concealed drop down ID holder on holster pocket
- Reinforced panels in high wear areas for maximum durability

Kingsmill: 65% Polyester, 35% Cotton, 300g

100% Polyester Oxford 600D 210g

Orange/Black, Orange/Navy, Yellow/Black, Yellow/Navy
RIS ORANGE COLOURWAY ONLY

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60
SHORT: 29" (74CM)			
28 - 42	72 - 108	44 - 58	36 - 54



ORANGE/NAVY



FREE KNEE PADS
WITH THIS STYLE

TOP-LOADING
KNEE PAD
POCKETS

ADJUSTABLE LEG
LENGTH

TRIPLE-
STITCHED
SEAMS



ORANGE/BLACK





HIGH RISE BACK WAISTBAND

WORKWEAR TROUSER

300g



PW340

PW3 HI-VIS WORK TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0

(WHEN USED IN COMBINATION WITH S156)

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 10 pockets for ample storage
- Double rule pocket
- Triple-stitched seams for extra durability
- Reinforced panels in high wear areas for maximum durability

Kingsmill: 65% Polyester, 35% Cotton, 300g

100% Polyester Oxford 600D 210g

Orange/Black, Orange/Navy, Yellow/Black, Yellow/Navy
RIS ORANGE COLOURWAY ONLY

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

SHORT: 29"(74CM)

28 - 42	72 - 108	44 - 58	36 - 54
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ORANGE/NAVY



FREE KNEE PADS
WITH THIS STYLE



TOP-LOADING
KNEE PAD
POCKETS



ORANGE/BLACK

ADJUSTABLE LEG
LENGTH



BIB AND BRACE



PW344



PW3 HI-VIS BIB & BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)



EN 14404:2004+A1:2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)



- Durable polyester/cotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 10 pockets for ample storage
- Hammer loop for secure storage of work tools
- Adjustable hem to accommodate all leg lengths
- Reinforced panels in high wear areas for maximum durability

 **Kingsmill:** 65% Polyester, 35% Cotton, 300g
 **100% Polyester 600D Fabric 210g**
 **Orange/Black S-3XL,**
Yellow/Black S-3XL
Regular leg 31/79cm
adjustable to Tall 33/84cm
RIS ORANGE COLOURWAY ONLY

300g



TOP-LOADING
KNEE PAD
POCKETS

TRIPLE-
STITCHED
SEAMS

BUILT TO PERFORM



**FREE KNEE PADS
WITH THIS STYLE**





SLIM
FIT

NEW



KX346


KX3 HI-VIS FLEXI JOGGER


EN ISO 20471 CLASS 2


RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 5 pockets for ample storage
- Easy access cargo pockets
- Double-layer reinforced knee protection for extra strength and durability
- Fully elasticated waistband for ultimate wearer comfort

 Kingsmill Polyester Stretch:

 93% Polyester, 7% Elastane, 270g

 95% Polyester, 5% Elastane, 160g

 X Orange/Black S-3XL,
Yellow/Black S-3XL

270g





PW 2™



VERSATILE CORPORATE WORKWEAR »

PW2™ is the latest evolution of workwear by Portwest. This versatile collection has been specifically designed to allow for overbranding and can be easily customised.

Corporate logos can be applied to the large panels in key visibility areas enhancing brand identity. The two tone design comes in a variety of colourways and the slim-fitting styles can be mixed and matched to make head to toe uniforms. All products have been produced using metal-free plastic trims that are concealed to ensure garments are anti-scratch and comfortable to wear.



Kingsmill™ 65% Polyester 35% Cotton fabric guarantees high performance and maximum comfort. The yarns are all ring spun with long staple combed cotton providing a smooth handle and excellent pilling resistance. The material is fully pre-shrunk and has superior dye retention.



Texpel™ SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.



Texpel™ Splash is an extremely water resistant fabric finish which ensures water beads up and rolls off the fabric surface. This premium finish also repels dirt and helps prevent stains to keep your garment looking cleaner for longer.



PADDED



PW261 PW2 HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.336 (M².K/W), 2, X

190g

NEW

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- 2 side zip pockets for secure storage
- 100% metal free
- Anti-scratch design with no exposed metal parts
- Ideal for corporate wear and custom finishes

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g
190T: 100% Polyester, Taffeta, 52g
Body: 100% Polyester, 190g\nSleeves: 100% Polyester, 120g
Orange / Black S-4XL
RIS ORANGE COLOURWAY ONLY



PRECISION ENGINEERED WITH ANTI-SCRATCH AND METAL FREE TRIMS



280g

NEW

PADDED



PW275 PW2 HI-VIS SOFTSHELL (2L)

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Made of durable breathable, windproof and water resistant fabric
- Extremely water resistant fabric finish, water beads away from fabric surface
- 100% metal free
- Anti-scratch design with no exposed metal parts
- Ideal for corporate wear and custom finishes
- Internal pocket for safe storage

94% Polyester, 6% Elastane laminated to 100% Polyester Micro Polar Fleece, 280g
Orange/Black S-4XL, Yellow/Black S-4XL
RIS ORANGE COLOURWAY ONLY





PW241 PW2 HI-VIS SERVICE TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Anti-scratch design with no exposed metal parts
- 5 pockets for ample storage
- 100% metal free
- Reflective tape for increased visibility
- ID pocket can be visible or concealed

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 245g
 Orange/Black, Yellow/Black
RIS ORANGE COLOURWAY ONLY

INCH	CM	EU	FR
30 - 42	76 - 108	46 - 58	38 - 54



245g

NEW



PW242 PW2 HI-VIS HOLSTER TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 11 pockets for ample storage
- 100% metal free
- Anti-scratch design with no exposed metal parts
- Two tier knee pad pockets allowing two positioning options

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 245g
 Orange/Black, Yellow/Black
RIS ORANGE COLOURWAY ONLY

INCH	CM	EU	FR
28 - 48	76 - 108	46 - 58	38 - 54



245g

NEW





245g

NEW




PW244 PW2 BIB AND BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Anti-scratch design with no exposed metal parts
- 7 pockets for ample storage
- 100% metal free
- Reflective tape for increased visibility
- ID pocket can be visible or concealed

 Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 245g

 Orange/Black S-3XL, Yellow/Black S-3XL
RIS ORANGE COLOURWAY ONLY

INCH	CM	EU	FR
30 - 42	76 - 108	46 - 58	38 - 54



BACK





PW277

PW2 HI-VIS CREW NECK SWEATSHIRT

EN ISO 20471 CLASS 2: SIZES S-M

EN ISO 20471 CLASS 3: SIZE L UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Knitted fabric with brushed backing
- Crew neck
- Ribbed cuffs for added comfort
- Ribbed hem for a comfortable fit
- Contrast colouring for added style
- Slim fit design for exceptional comfort

65% Polyester, 35% Cotton, 300g

RIS ORANGE COLOURWAY ONLY

Orange/Black S-4XL, Yellow/Black S-4XL

RIS ORANGE COLOURWAY ONLY



NEW



PW212

PW2 HI-VIS POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- 100% metal free
- Anti-scratch design with no exposed metal parts
- Ideal for corporate wear and custom finishes
- Slim fit design for exceptional comfort

55% Cotton, 45% Polyester, 144g

Orange/Black S-4XL, Yellow/Black S-4XL

RIS ORANGE COLOURWAY ONLY



**SUPER
LIGHTWEIGHT**



NEW



PW213

PW2 HI-VIS T-SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Ribbed collar
- Contrast colouring for added style
- Ideal for corporate wear and custom finishes
- Slim fit design for exceptional comfort

55% Cotton, 45% Polyester, 144g

Orange/Black S-4XL, Yellow/Black S-4XL

RIS ORANGE COLOURWAY ONLY



**SUPER
LIGHTWEIGHT**



NEW

HIGH VISIBILITY

INDUSTRY LEADING HIGH
VISIBILITY FABRICS



This extensive range of high visibility clothing meets the stringent requirements in both design and construction, to ensure that it meets the latest international high visibility standards EN ISO 20471, ANSI/ISEA 107, and AS 4602.1.



Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN 343 Class 4:4.



Made with 300 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 190g fabric has superb abrasion and tear resistance. The double coating of polyurethane (PU) on the inside makes the fabric durable and waterproof. And the outer has a water and stain repellent coating which helps keep the garment clean. 300D Oxford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) double polyurethane coating.



Sealtex™ Ultra is a highly breathable, high technology PU coated fabric, on a flexible 100% polyester tricot knit, 185g. Sealtex Ultra meets high visibility standard EN ISO 20471. Waterproof, windproof and breathable, we guarantee this range will keep you warm and dry in adverse conditions. The welded seams keep rain and wind out and the durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer.



Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester 175g fabric with cotton on the inside for comfort and polyester on the outside for maximum durability. The cotton/polyester mix ensures that the fabric is highly breathable and that a comfortable temperature is maintained at all times.



The Vest-Port™ fabric is made from a durable 100% Polyester warp knitted fabric which is fully certified to the latest High Visibility standard. The fabric is lightweight, comfortable and highly breathable. It can be worn over layers to ensure total visibility without adding bulk.

RAINWEAR JACKETS (EN343)



RAINWEAR COVERALL



RAINWEAR COVERALL / BIB AND BRACE / TROUSER (EN 343)



Meeting the stringent requirements in both design and construction, these styles comply with the latest RIS 3279-TOM standard. Additional contrast panel styles that also meet RIS-3279-TOM can be found throughout this high visibility section.

WORKWEAR



• NEW

23



45



• NEW

44



• NEW

50



• NEW

52



• NEW

53



• NEW

54



• NEW

55



116



101



119



119



118



118



116



117



118



117



117



• NEW

104



112



115



113



115



112



114



113



56

FLAME RESISTANT



152



149



152



152



154



151



151



150



150

• NEW



146



149



144

FLAME RESISTANT



155



62



153



145



144



61



61



57



154



155



147



148



148



143

PS55

PWR™

PORTWEST PWR High Visibility series is constructed from state-of-the-art high performance waterproof and breathable Portwest Extreme fabric.

Using innovative technology, the base fabric has been engineered to provide a technical barrier against the elements providing the maximum waterproof, breathable and windproof protection which far exceeds the current highest Class 4:4 requirements for EN 343.

In addition, the microporous fabric delivers exceptional stretch characteristics ensuring outstanding flexibility for the wearer. The exterior fabric surface is treated with a Texpel finish to protect against water and oil stains.

MADE WITH

PORTWEST
EXTREME™
WATERPROOF & BREATHABLE

PWR AND PORTWEST EXTREME ARE
TRADEMARKS OF PORTWEST.

S593

EXTREME WATERPROOF, BREATHABLE AND WINDPROOF PERFORMANCE



HOW PORTWEST
EXTREME FABRIC
TECHNOLOGY WORKS:



- 1 DURABLE WATER REPELLENT
TREATED OUTER FABRIC
- 2 WATERPROOF AND BREATHABLE
MEMBRANE
- 3 BREATHABLE INNER LINING

WATERPROOF over 11,000mm



EXTREME WATERPROOFNESS

Portwest Extreme achieves over 11,000mm hydrostatic head, equivalent to over 11 metres of water column.

(ISO 811:2018 Determination of resistance to water penetration. Hydrostatic pressure test).

HIGH PERFORMANCE TESTING



EN 14360 Protective Clothing – Test method for ready-made garments – Impact from above with high energy droplets.

Garments are placed over data sensitive recording manikins and exposed to rainfall simulation of 450 litres/m²/h for a minimum of one hour. All garments within the PWR Hi-Vis series have been rain tower tested.

BREATHABILITY over 50,000g/m²/24hrs



WORK HARD IN COMFORT

The higher the g/m²/24 hours the more breathable the fabric is. (JIS L1099:2012 Method B1 Water vapour permeability). Portwest Extreme achieves the highest rated breathability levels.

DURABLE 12 x stronger than standard HIGH TENSILE STRENGTH



Portwest Extreme exceeds the recognised standard requirement of 100N warp and weft under the most up to date version of the EN ISO 20471 standard

PORTWEST
EXTREME

S590 / S591
S592 / S597
S593 / S594
ACHIEVES

**50,000g/
m² /24hrs**

**EXCEPTIONAL
BREATHABLE
PERFORMANCE**

**STANDARD
BREATHABLE
UNDER 10,000 G/
M²/24HRS**

PORTWEST
EXTREME

S590 / S591
S592 / S597
S593 / S594
ACHIEVES

11,000mm

**EXCEPTIONAL
WATERPROOF
PERFORMANCE**

**STANDARD
WATERPROOF
1,500MM - 5,000MM**

EXTREME WEATHER PARKA

LINED







S590

EXTREME PARKA JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS



- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Internal pockets for safe storage
- Hook and loop cuffs for a secure fit
- Dual ID holder allows use of both portrait and landscape ID card display
- Double storm flap to protect against the elements

 **Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g**
 **100% Polyester Mesh, 60g**
 **Sleeve: 100% Polyester Taffeta 190T 50gm**
 **Orange S-3XL, Yellow S-3XL**
RIS ORANGE COLOURWAY ONLY



EXTREME WATERPROOF AND BREATHABLE TECHNOLOGY



CAN BE WORN WITH INTERACTIVE FLEECE F300 (SOLD SEPARATELY)



BACK



EXTREME WEATHER BOMBER

LINED

96
12

S592 EXTREME HOOD

EN 343 CLASS 4:3 X

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Ergonomically shaped hood for a perfect fit
- Lined for added warmth and comfort
- Vertical and horizontal hood adjustment

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
100% Polyester Taffeta 190T, 50g
Orange One Size, Yellow One Size
RIS ORANGE COLOURWAY ONLY



THE HOOD IS ONLY RIS COMPLIANT WHEN WORN WITH AN APPROPRIATE JACKET

PORTWEST
EXTREME
WATERPROOF & BREATHABLE

TEXPEL
SPLASH OIL-STAIN

LONG LASTING PERFORMANCE

LINED

12

S591

EXTREME BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 11,000MM MVP 50,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Internal pockets for safe storage
- Hook and loop cuffs for a secure fit
- Elasticated hem for a secure and comfortable fit
- Double storm flap to protect against the elements

Portwest Extreme:
100% Polyester, 300D
Stretch Oxford, with a
stain resistant finish, PU
Membrane, 200g
100% Polyester Mesh, 60g
Sleeve 100% Polyester
Taffeta 190T 50gm

Orange S-3XL
RIS ORANGE COLOURWAY
ONLY



RIS
3279

PORTWEST
EXTREME
WATERPROOF & BREATHABLE

TEXPEL
SPLASH OIL-STAIN

EXTREME WEATHER TROUSER AND COVERALL



S597

EXTREME TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Drawcord adjustable waist for a comfortable fit
- Easy access cargo pockets
- Side access pockets
- Zipped ankles for easy fitting over work boots

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
 Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



S594

EXTREME BIB & BRACE

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Quick and easy side access
- Double rule pocket
- Button and elastic chest adjustment for comfortable fit
- Zipped ankles for easy fitting over work boots

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
 Orange S-3XL
RIS ORANGE COLOURWAY ONLY



LINED

NEW



FULL PROTECTION FROM
THE ELEMENTS

PS55



S593



S593

EXTREME COVERALL


EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)


EN 343 CLASS 4:3 X

WP 11,000MM MVP 50,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- 10 pockets for ample storage
- Quick and easy side access
- Double rule pocket
- Quick dry knitted cuff for a snug and comfortable fit

 Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g

 100% Polyester Mesh, 60g

 Sleeve: 100% Polyester Taffeta 190T 50g

 Orange S-3XL

RIS ORANGE COLOURWAY ONLY



**300D
OXFORD
WEAVE**

BREATHABLE

**2xPU
COATING**

FABRIC INFORMATION

Made with 300 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 190g fabric has superb abrasion and tear resistance. The double coating of polyurethane (PU) on the inside makes the fabric durable and waterproof. And the outer has a water and stain repellent coating which helps keep the garment clean. 300D Oxford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) double polyurethane coating.



EN 342

PADDED



7-IN-1



RT27

HI-VIS 7-IN-1 TRAFFIC JACKET RIS

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 10,000MM, MVP 10,000G/M²/24HRS

EN 342 0.355 (M².K/W), 3, X



x50



40 UPF



13



13



13



13



13



13



13



13



13

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Hook and loop cuffs for a secure fit
- Fleece lined collar to trap the heat and increase warmth
- Knitted cuff for comfort and warmth

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g

Outer Jacket: 100% Polyester Mesh 60g

Inner Jacket: 65% Polyester, 35% Cotton 70g

Inner Jacket: 100% Polyester 160g

Orange XS-5XL

RIS ORANGE COLOURWAY ONLY



1 OUTER JACKET



2 OUTER JACKET WITH INNER JACKET



3 OUTER JACKET WITH SLEEVELESS INNER JACKET



4 INNER JACKET WITH SLEEVES



5 INNER JACKET REVERSED



6 BODYWARMER REVERSE



7 BODYWARMER

XS

5XL

**RIS
3279**

**300D
OXFORD
WEAVE**

**TEXPEL
PLASH**

**2xPU
COATING**

7-IN-1 BREATHABLE JACKET



S426

HI-VIS 7-IN-1 CONTRAST TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM, MVP 10,000G/M²/24HRS
EN 342 0.343 (M².K/W), 3, X

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- ID card holder for ID card display
- Hook and loop cuffs for a secure fit
- Contrast fleece collar for protection against dirt

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g

Outer Jacket: 100% Polyester Mesh 60g

Inner Jacket: 65% Polyester, 35% Cotton 70g

Inner Jacket: 100% Polyester 160g
Orange/Navy S-4XL, Yellow/Navy XS-4XL
RIS ORANGE COLOURWAY ONLY



1 OUTER JACKET



2 OUTER JACKET WITH INNER JACKET



3 OUTER JACKET WITH SLEEVELESS INNER JACKET



4 INNER JACKET WITH SLEEVES



5 INNER JACKET REVERSED



6 BODYWARMER REVERSE



7 BODYWARMER

XS

4XL

RIS 3279

300D OXFORD WEAVE

TEXPEL SPLASH

2xPU COATING

5-IN-1 ESSENTIAL JACKET



S765

HI-VIS ESSENTIAL 5-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.352 (M².K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- 7 pockets for ample storage
- Dual ID holder allows use of both portrait and landscape ID card display
- Stud adjustable cuffs for a secure fit
- Detachable inner jacket for added versatility in all weather conditions

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

Outer Jacket: 100% Polyester Mesh 60g
Inner Jacket: 100% Polyester Fleece 280g

Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



BACK OF JACKET

WATERPROOF WITH TAPED SEAMS



5-IN-1 ESSENTIAL JACKET



S766

ESSENTIAL 5-IN-1 TWO-TONE JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.352 (M².K/W), 2, X

AS 4602.1 CLASS D/N

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- 7 pockets for ample storage
- Stud adjustable cuffs for a secure fit
- Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

Outer Jacket: 100% Polyester Mesh 60g

Inner Jacket: 100% Polyester Fleece 280g

**Yellow/Black S-3XL, Orange/Navy XS-5XL, Yellow/Navy XS-5XL
RIS ORANGE COLOURWAY ONLY**



1 OUTER JACKET

OUTSTANDING VALUE



2 OUTER JACKET WITH
INNER JACKET



3 OUTER JACKET WITH
SLEEVELESS INNER JACKET



4 INNER JACKET WITH
SLEEVES



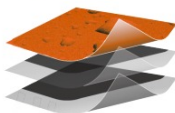
5 BODYWARMER



5-IN-1 EXECUTIVE JACKET



Double PU coating
for guaranteed
waterproofness



OUTER FABRIC
PU COATING 1
PU COATING 2



S768

HI-VIS EXECUTIVE 5-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.352 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Jacket can be worn five ways for multi use
- Hook and loop cuffs for a secure fit
- Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

Outer Jacket: 100% Polyester Mesh 60g

Inner Jacket: 100% Polyester Fleece 280g

Orange/Navy, Yellow/Black, Yellow/Grey, Yellow/Navy

Red/Navy

RIS ORANGE COLOURWAY ONLY

TWO TONE IN 5 MULTICOLOUR OPTIONS

REG	
XS-5XL	
S-4XL	
S-3XL	
XS-5XL	
S-3XL	



1 OUTER JACKET



2 OUTER JACKET WITH
INNER JACKET



3 OUTER JACKET WITH
SLEEVELESS INNER JACKET



4 INNER JACKET WITH
SLEEVES



5 BODYWARMER



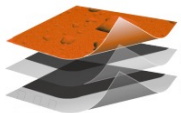
4-IN-1 JACKET

PADDED

4-IN-1



Double PU coating for guaranteed waterproofness



OUTER FABRIC
PU COATING 1
PU COATING 2



S468

HI-VIS 4-IN-1 TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- 8 pockets for ample storage
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Jacket can be worn four ways for multi use

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

Outer Garment: 100% Polyester 60g

Inner Bodywarmer: 65% Polyester, 35% Cotton 190g

Inner Bodywarmer: 100% Polyester 200g

Orange XS-5XL, Yellow XS-5XL
RIS ORANGE COLOURWAY ONLY



MARKET LEADING STYLE



BACK OF JACKET

1 OUTER JACKET



2 OUTER JACKET WITH SLEEVELESS INNER JACKET



3 BODYWARMER



4 BODYWARMER REVERSE

XS

5XL

RIS
3279

300D
OXFORD
WEAVE

TEXPEL
SPLASH

2xPU
COATING

4-IN-1 CONTRAST JACKET

PADDED

4-IN-1



S471

HI-VIS 4-IN-1 CONTRAST TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Internal chest pocket
- Silver reflective hood provides enhanced visibility
- Inner ribbed cuffs for warmth and comfort
- Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

Outer Jacket: 100% Polyester 60g

Inner Bodywarmer: 65% Polyester,

35% Cotton 190g

Inner Bodywarmer: 100% Polyester 200g

Orange/Navy S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY

SILVER REFLECTIVE
HOOD



FUNCTIONAL AND ADAPTABLE

1 OUTER JACKET



2 OUTER JACKET WITH
SLEEVELESS INNER JACKET



3 BODYWARMER



4 BODYWARMER
REVERSE




LINED





EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM MVP 10,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Internal chest pocket
- Hook and loop cuffs for a secure fit
- Storm flap front to protect against the elements
- Interactive zip for added functionality

 300D Breathable: 100% Polyester,
300D Oxford Weave, Double PU
Coated, Breathable, Stain Resistant
Finish, 190g

 100% Polyester Mesh, 60g

 Orange S-3XL

RIS ORANGE COLOURWAY ONLY



CAN BE WORN WITH INTERACTIVE
FLEECE F300 (SOLD SEPARATELY)




LINED




EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10.000MM, MVP 10.000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Internal chest pocket
- Inner knitted cuff
- Print access for corporate branding
- Lightweight and comfortable

 **300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g**

 **100% Polyester Mesh, 60g**

Orange S-3XL, Yellow S-3XL

RIS ORANGE COLOURWAY ONLY



WOMEN'S JACKET

LINED



MADE FOR WOMEN



LW70

WOMEN'S HI-VIS BREATHABLE JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 10,000MM, MVP 10,000G/M²/24HRS

ANSI/ISEA 107 TYPE R CLASS 3



Waterproof and breathable with taped seams to prevent water penetration



Extremely water resistant fabric finish, water beads away from fabric surface



Zippered pockets



Hook and loop cuffs for a secure fit



Curved back hem for added protection



Storm flap front to protect against the elements

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g

100% Polyester Mesh, 60g

Orange XS-3XL, Yellow XS-3XL

RIS ORANGE COLOURWAY ONLY



LW74

WOMEN'S HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.345 (M²:K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3



Waterproof with taped seams preventing water penetration



Extremely water resistant fabric finish, water beads away from fabric surface



EN342 Protection against cold certified up to -40°C



Zippered pockets



Quilt lined for thermal insulation



Curved back hem for added protection

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Yellow XS-3XL, Orange XS-3XL

RIS ORANGE COLOURWAY ONLY



EN 342

PADDED



MADE FOR WOMEN

NEW



WINTER JACKET



PADDED

RT34 HI-VIS BREATHABLE JACKET

- EN ISO 20471 CLASS 3
- RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
- EN 343 CLASS 3:2 X
- WP 10,000MM, MVP 10,000G/M²/24HRS
- EN 342 0.345 (M².K/W), 2, X
- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Drawcord adjustable hem
- Detachable hood
- 300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Orange S-XXL
- RIS ORANGE COLOURWAY ONLY



PADDED

S460 HI-VIS TRAFFIC JACKET

- EN ISO 20471 CLASS 3
- RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
- EN 343 CLASS 3:1 X
- WP 15,000MM
- EN 342 0.345 (M².K/W), 2, X
- ANSI/ISEA 107 TYPE R CLASS 3
- AS 4602.1 CLASS D/N
- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Fully lined and padded to trap the heat and increase warmth
- 300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Orange XS-6XL, Yellow XXS-8XL
- RIS ORANGE COLOURWAY ONLY



NEW FEATURE
ADJUSTABLE
CUFF TAB



XXS



WINTER JACKET



RT30

HI-VIS TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.345 (M.K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Concealed detachable hood

300D Industry: 100% Polyester, 300D
Oxford Weave with a Stain Resistant finish,
Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange XS-5XL

RIS ORANGE COLOURWAY ONLY



BACK OF JACKET



WINTER JACKET



S467

HI-VIS TWO TONE TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.345 (M:K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

AS 4602.1 CLASS D/N

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Fully lined and padded to trap the heat and increase warmth

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange/Black S-3XL, Orange/Grey

S-3XL, Orange/Navy XS-5XL

RIS ORANGE COLOURWAY ONLY



ORANGE/NAVY



CONCEALED PHONE POCKET



BACK OF JACKET



ORANGE/GREY



ORANGE/BLACK



3-IN-1 JACKET



MID LENGTH MODERN FIT



C469

PRO HI-VIS 3-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.344 (M:K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer
- External tablet pocket for safe storage
- Inner knitted cuff

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester 60g

100% Polyester Fur Lining 400g

Sleeve: 100% Polyester Filling 120g

Orange/Black S-3XL, Yellow/Black S-3XL

RIS ORANGE COLOURWAY ONLY



WATERPROOF WITH TAPED SEAMS



C466

HI-VIS CLASSIC BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.344 (M:K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer
- Zipped pockets
- Hook and loop cuffs for a secure fit

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester 60g

100% Polyester Fur Lining 400g

Sleeve: 100% Polyester Filling 120g

Orange/Black XS-4XL, Yellow/Black XS-4XL,

Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



3-IN-1 BOMBER



REMOVABLE FUR LINING



C467

HI-VIS 3-IN-1 BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.344 (M².K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- 8 pockets for ample storage
- Ribbed cuffs for added comfort
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester 60g

100% Polyester Fur Lining 400g

Sleeve: 100% Polyester Filling 120g

Orange XS-3XL, Yellow S-3XL

RIS ORANGE COLOURWAY ONLY



C465

HI-VIS CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.344 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

AS 4602.1 CLASS D/N

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Zipped chest pocket
- Knitted cuffs and hem
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester 60g

100% Polyester Fur Lining 400g

Sleeve: 100% Polyester 120g

Orange/Navy, Yellow/Black, Yellow/Grey, Yellow/Navy,

Yellow/Royal

Red/Navy

RIS ORANGE COLOURWAY ONLY



REG	
XS-6XL	
S-3XL	
XS-5XL	
S-3XL	
S-3XL	
S-3XL	



2-IN-1 BOMBER



C468

HI-VIS 2-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.336 (M°K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Fully lined and padded to trap the heat and increase warmth
- Elasticated cuffs for a secure fit
- Fleece lined collar to trap the heat and increase warmth

300D Industry: 100% Polyester, 300D

Oxford Weave with a Stain Resistant

finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange XS-4XL, Yellow S-4XL
RIS ORANGE COLOURWAY ONLY

**WATERPROOF
WITH TAPED
SEAMS**



BREATHABLE BOMBER

LINED

**CONCEALED
DETACHABLE
HOOD**



RT62

HI-VIS BREATHABLE MESH LINED JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 10,000MM MVP 10,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Fleece lined collar to trap the heat and increase warmth
- Side elastic waist for ultimate wearer comfort

300D Breathable: 100% Polyester,

300D Oxford Weave, Double PU Coated,

Breathable, Stain Resistant Finish, 190g

100% Polyester Mesh, 60g

Orange S-3XL
RIS ORANGE COLOURWAY ONLY



WINTER BOMBER



S463

HI-VIS BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
EN 342 0.336 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
AS 4602.1 CLASS D/N

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Fleece lined collar to trap the heat and increase warmth
- Hook and loop cuffs for a secure fit

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange XS-6XL, Yellow XXS-8XL

Red S-3XL

RIS ORANGE COLOURWAY ONLY

**TOP SELLER
SIZES UP TO
8XL**

**NEW FEATURE
ADJUSTABLE
CUFF TAB**



XXS

8XL

**RIS
3279**

**300D
OXFORD
WEAVE**

**TEXPEL
SPLASH**

**2XPU
COATING**



RT32

HI-VIS BOMBER JACKET RIS

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
EN 342 0.336 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Concealed detachable hood

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange XS-5XL

RIS ORANGE COLOURWAY ONLY

**PADDED PROTECTION
AGAINST COLD TO -40°C**



XS

5XL

**RIS
3279**

**300D
OXFORD
WEAVE**

**TEXPEL
SPLASH**

**2XPU
COATING**

WINTER BOMBER



PADDED



S266

HI-VIS TWO TONE BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 15,000MM

EN 342 0.336 (M².K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Fully lined and padded to trap the heat and increase warmth

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g
100% Polyester, 170g

Orange/Navy S-3XL, Yellow/Navy XS-3XL
RIS ORANGE COLOURWAY ONLY



**QUILT LINED
FOR MAXIMUM
WARMTH**



BODYWARMER

PADDED



S469

HI-VIS REVERSIBLE BODYWARMER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

- Extremely water resistant fabric finish, water beads away from fabric surface
- Quilt lined for thermal insulation
- 4 pockets for ample storage
- Reversible garment for multi use
- Interactive inner garment
- Certified to EN ISO 20471 after 50x washes

300D Industry: 100% Polyester,
300D Oxford Weave with a Stain
Resistant finish, Double PU Coated,
190g

65% Polyester, 35% Cotton, 260g
100% Polyester, 200g

Orange S-5XL, Yellow XS-5XL
RIS ORANGE COLOURWAY ONLY



XS

5XL

RIS
3279

300D
OXFORD
WEAVE

TEXPEL
SPLASH

2xPU
COATING

PADDED



S267

HI-VIS TWO TONE BODYWARMER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Extremely water resistant fabric finish, water beads away from fabric surface
- Lined for added warmth and comfort
- Internal chest pocket
- Zipped pockets
- Dual ID holder allows use of both portrait and landscape ID card display
- Certified to EN ISO 20471 after 50x washes

300D Industry: 100% Polyester,
300D Oxford Weave with a Stain
Resistant finish, Double PU Coated,
190g

100% Polyester, 60g
100% Polyester, 160g

Yellow/Navy S-3XL, Orange/Navy
S-3XL
RIS ORANGE COLOURWAY ONLY

NEW
COLOUR



RIS
3279

300D
OXFORD
WEAVE

TEXPEL
SPLASH

2xPU
COATING

BREATHABLE TROUSER



S487

HI-VIS BREATHABLE TROUSER

EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM, MVP 10,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy side access
- Zipped ankles for easy fitting over work boots
- Fully elasticated waistband for ultimate wearer comfort
- Certified to EN ISO 20471 after 50x washes

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g

Yellow XS-3XL, Orange S-XXL
RIS ORANGE COLOURWAY ONLY

HIGH PERFORMING EN343 CLASS 4:3



RT61

HI-VIS BREATHABLE TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM, MVP 10,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy side access
- Zipped ankles for easy fitting over work boots
- Fully elasticated waistband for ultimate wearer comfort
- Certified to EN ISO 20471 after 50x washes

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g

Orange XS-5XL
RIS ORANGE COLOURWAY ONLY





PS54

S172

A626

RT61

WATERPROOF OVER TROUSER



HIGH PERFORMANCE WATERPROOF PROTECTION



S480

HI-VIS TRAFFIC TROUSER

EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy side access
- Stud adjustable hems for a secure fit
- Fully elasticated waistband for ultimate wearer comfort
- Reflective tape for increased visibility

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

Orange XS-3XL, Yellow XS-6XL
RIS ORANGE COLOURWAY ONLY



S486

HI-VIS TWO TONE TRAFFIC TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy side access
- Stud adjustable hems for a secure fit
- Fully elasticated waistband for ultimate wearer comfort
- Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

Orange/Navy S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



WATERPROOF TROUSER

IDEAL
FOR RAIL
INDUSTRY



RT31

HI-VIS TRAFFIC TROUSER, RIS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM



- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Quick and easy side access
- Zipped ankles for easy fitting over work boots
- Fully elasticated waistband for ultimate wearer comfort
- Reflective tape for increased visibility

300D Industry: 100% Polyester, 300D Oxford Weave
with a Stain Resistant finish, Double PU Coated, 190g
Orange S-3XL
RIS ORANGE COLOURWAY ONLY



S598

HI-VIS WINTER TROUSER

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.330 (M².K/W), 2, X
ANSI/ISEA 105: 2016 SUPPLEMENTAL CLASS E



- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Two side pass through pockets
- Zipped ankles for easy fitting over work boots
- Fully lined and padded to trap the heat and increase warmth
- Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave
with a Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Orange/Navy S-3XL
RIS ORANGE COLOURWAY ONLY



WATERPROOF BIB AND BRACE



TESTED
TO EN 343
CLASS 4:3



S388

HI-VIS BIB & BRACE - UNLINED

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM, MVP 10,000G/M²/24HRS

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Back patch pocket
- Double rule pocket
- Elasticated back panel
- Adjustable straps for a secure fit

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g
Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



S488

CONTRAST BIB & BRACE - UNLINED

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM, MVP 10,000G/M²/24HRS
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Back patch pocket
- Double rule pocket
- Elasticated back panel
- Adjustable side opening for added flexibility

300D Breathable: 100% Polyester, 300D Oxford Weave, Double PU Coated, Breathable, Stain Resistant Finish, 190g
Orange/Navy S-4XL, Yellow/Black S-5XL, Yellow/Navy XS-5XL
RIS ORANGE COLOURWAY ONLY



INSULATED BIB AND BRACE AND COVERALL



QUILT LINED
FOR MAXIMUM
WARMTH



S489

CONTRAST BIB & BRACE - LINED

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
EN 342 0.341 (M².K/W), 2, X
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Multiple utility pockets providing ample storage
- Adjustable side opening for added flexibility
- Zipped ankles for easy fitting over work boots

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange/Navy S-3XL, Yellow/Navy XS-4XL
RIS ORANGE COLOURWAY ONLY



S485

HI-VIS CONTRAST COVERALL - LINED

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
EN 342 0.341 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Inner ribbed cuffs for warmth and comfort
- Zipped ankles for easy fitting over work boots
- Contrast panels for protection against dirt

300D Industry: 100% Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

Orange/Navy S-6XL, Yellow/Black S-6XL, Yellow/Navy XS-6XL
RIS ORANGE COLOURWAY ONLY



LITE BOMBER



C464

ESSENTIAL 2-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

WP 5,000MM

EN 342 0.336 (M².K/W), 2, X

- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Fully lined and padded to trap the heat and increase warmth
- Pack away hood for added functionality
- Inner ribbed cuffs for warmth and comfort

100% Polyester, 150D Oxford Weave, PVC Coated, 200g

100% Polyester Fleece, 300g

Sleeve: 100% Polyester filling 120g

Orange/Navy S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



1 OUTER JACKET



2 BODYWARMER



SOFTSHELL JACKET



S428

HI-VIS SOFTSHELL JACKET (3L)

EN ISO 20471 CLASS 2 (BODYWARMER)
EN ISO 20471 CLASS 3 (FULL JACKET)
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2 (BODYWARMER)
ANSI/ISEA 107 TYPE R CLASS 3 (FULL JACKET)
WATERPROOF/BREATHABILITY -
WP 8.000MM, MVP 3.000G/M2/24HR

- Made of durable breathable, windproof and water resistant fabric
- Micro polar fleece lined and bonded with shell
- Waterproof zips to prevent water penetration
- Detachable sleeves provides a multi-way option for wearer
- 4 pockets for ample storage
- Zipped chest pocket

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, 310g

Orange XS-4XL, Yellow XS-4XL
RIS ORANGE COLOURWAY ONLY



XS

4XL

RIS
3279

TEXPEL
sprAStr



S424

HI-VIS CLASSIC SOFTSHELL JACKET (3L)

EN ISO 20471 CLASS 3
AS 4602.1 CLASS D/N
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
WATERPROOF/BREATHABILITY
WP 8.000MM, MVP 3.000G/M2/24HR

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Micro polar fleece lined and bonded with shell
- Reflective tape for increased visibility
- 4 pockets for ample storage
- Zipped chest pocket
- Internal phone pocket

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, 310g

Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



RIS
3279

TEXPEL
sprAStr

SOFTSHELL JACKET



S425

HI-VIS CONTRAST SOFTSHELL (3L)

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
WATERPROOF/BREATHABILITY
WP 8.000MM, MVP 3.000G/M2/24HR

- Made of durable breathable, windproof and water resistant fabric
- Micro polar fleece lined and bonded with shell
- Waterproof zips to prevent water penetration
- 4 pockets for ample storage
- Zipped chest pocket
- Internal phone pocket

94% Polyester, 6% Elastane 160g
laminated to 100% Polyester Micro
Polar Fleece 150g, 310g
Orange/Navy S-3XL, Yellow/Navy
S-5XL
RIS ORANGE COLOURWAY ONLY

**NEW
COLOUR**

LINED



5XL

**RIS
3279**

**TEXPEL
SPLASH**

MID LAYER FLEECE

280g

LINED



F300 HI-VIS MESH LINED FLEECE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14058 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 3
AS 4602.1 CLASS D/N

100% Polyester, Anti-Pill finish Fleece, 300g
Body: 100% Polyester Mesh 60gm
Sleeve/Pocket lining: 100% Polyester Taffeta 60gm
Yellow XS-5XL
Orange XS-4XL
RIS ORANGE COLOURWAY ONLY



XS

5XL

**RIS
3279**

EN 14058

MID LAYER FLEECE



F250 HI-VIS ESSENTIAL FLEECE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
AS 4602.1 CLASS D/N

- Anti-pill durable fleece fabric
- Reflective tape for increased visibility
- 2 side zip pockets for secure storage
- Elastic waist with toggle for a secure and comfortable fit

100% Polyester, Anti-Pill finish Fleece, 250g
Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



LINED



F301 HI-VIS TWO TONE FLEECE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14058 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 3
AS 4602.1 CLASS D/N

100% Polyester, Anti-Pill finish Fleece, 300g
Body: 100% Polyester Mesh 60gm
Sleeve/pocket lining: 100% Polyester Taffeta 60gm
Yellow/Navy XS-4XL
Orange/Navy XS-4XL
RIS ORANGE COLOURWAY ONLY



LINED



EN 14058



RT44 HI-VIS REVERSIBLE BODYWARMER RIS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 4 pockets for ample storage
- Reversible garment for multi use

80% Polyester, 20% Cotton, 280g
65% Polyester, 35% Cotton, 260g
100% Polyester, 200g
Orange S-3XL
RIS ORANGE COLOURWAY ONLY





PLANET

Portwest is delighted to introduce a collection of environmentally friendly high visibility products. These eco garments are made from certified recycled fabrics, with sustainably sourced packaging and labels.

These styles deliver all the function and design that Portwest is known for, allowing the wearer to champion sustainability without compromising on performance.



Sedex²



ECO WINTER JACKET

PADDED



PLANET

NEW



EC60

ECO HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3

EN 343 CLASS 3:1 X

WP 15,000MM

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Environmentally friendly certified recycled fabric
- Waterproof with taped seams preventing water penetration
- Extremely water resistant fabric finish, water beads away from fabric surface
- Internal chest pocket
- Drawcord adjustable hem
- Hook and loop cuffs for a secure fit

300D Recycled: 100% Recycled Polyester, 300D Oxford Weave with a Stain Resistant finish, Double PU Coated, 190g

100% Recycled Polyester, 52g

Body: 100% Recycled Polyester, 190g

Sleeves: 100% Recycled Polyester, 120g

Orange S-4XL, Yellow S-4XL

RIS ORANGE COLOURWAY ONLY



79 PET BOTTLES
ARE RECYCLED
TO MAKE THIS
JACKET



ECO TROUSER



NEW

245g

SIDE ELASTIC
WAIST



EC40



ECO HI-VIS TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Environmentally friendly certified recycled fabric
- Complies with RIS 3279-TOM for rail industry (orange only)
- 9 pockets for ample storage
- Rule pocket
- Reflective tape for increased visibility
- Adjustable hem to accommodate all leg lengths

65% Recycled Polyester, 35% Cotton, 245g

Orange, Yellow

RIS ORANGE COLOURWAY ONLY

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

KNEE PAD
POCKETS



25 PET
BOTTLES ARE
RECYCLED TO
MAKE THIS
TROUSER



ADJUSTABLE LEG LENGTH

ECO FLEECE AND SWEATSHIRT



EC24

SOFTSHELL

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Environmentally friendly certified recycled fabric
- Knitted fabric with brushed backing
- Slim fit design for exceptional comfort
- Tape gap on side seams allows maximum garment stretch
- Reflective trim on inner hem for increased visibility
- Ribbed cuffs for added comfort

 **65% Recycled Polyester, 35% Cotton, 300g**
 **Yellow S-4XL, Orange S-4XL**
RIS ORANGE COLOURWAY ONLY



**39 PET BOTTLES ARE
RECYCLED TO MAKE
THIS PRODUCT**



NEW





EC70

ECO HI-VIS FLEECE JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Environmentally friendly certified recycled fabric
- Anti-pill durable fleece fabric
- Reflective tape for increased visibility
- Internal phone pocket
- 3 pockets for ample storage
- Radio loop for easy clipping of a radio

 **100% Recycled Polyester,**
Anti Pill finish Fleece, 270g
 **Orange S-4XL, Yellow S-4XL**
RIS ORANGE COLOURWAY ONLY



**36 PET BOTTLES ARE
RECYCLED TO MAKE
THIS FLEECE**



NEW



EC13

ECO HI-VIS SWEATSHIRT

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Environmentally friendly certified recycled fabric
- Knitted fabric with brushed backing
- Slim fit design for exceptional comfort
- Tape gap on side seams allows maximum garment stretch
- Reflective trim on inner hem for increased visibility
- Ribbed cuffs for added comfort

 **65% Recycled Polyester, 35% Cotton, 300g**
 **Yellow S-4XL, Orange S-4XL**
RIS ORANGE COLOURWAY ONLY



**27 PET BOTTLES ARE
RECYCLED TO MAKE
THIS SWEATSHIRT**



NEW



**SLIM
FIT**

ECO POLO SHIRT

SLIM
FIT

MULTIPACKED TO
SAVE ON PACKAGING



PLANET

x8
6

EC10

ECO HI-VIS S/S POLO (6 PACK)

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

CE

50

40
UPF

80

- Environmentally friendly certified recycled fabric
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Slim fit design for exceptional comfort
- Tape gap on side seams allows maximum garment stretch
- Superior styling with a contrast collar and fluorescent stripe
- Reflective tape for increased visibility

100% Recycled Polyester, Bird Eye

Knit, 175g

Orange S-4XL, Yellow S-4XL

RIS ORANGE COLOURWAY ONLY

NEW



11 PET BOTTLES ARE
RECYCLED TO MAKE THIS
POLO SHIRT

4XL

RIS
3279

TEXPEL
WICKING

MULTIPACKED TO SAVE
ON PACKAGING

SLIM
FIT

x8
6

EC11

ECO HI-VIS L/S POLO (6 PACK)

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

CE

50

40
UPF

80

- Environmentally friendly certified recycled fabric
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Slim fit design for exceptional comfort
- Tape gap on side seams allows maximum garment stretch
- Superior styling with a contrast collar and fluorescent stripe
- Reflective tape for increased visibility

100% Recycled Polyester, Bird Eye Knit,

175g

Orange S-4XL, Yellow S-4XL

RIS ORANGE COLOURWAY ONLY

NEW



14 PET BOTTLES ARE
RECYCLED TO MAKE
THIS POLO SHIRT

4XL

RIS
3279

TEXPEL
WICKING

ECO T-SHIRT AND VEST

SLIM
FIT

MULTIPACKED TO
SAVE ON PACKAGING



x8
6

EC12

ECO HI-VIS T-SHIRT (6 PACK)
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Environmentally friendly certified recycled fabric
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Slim fit design for exceptional comfort
- Tape gap on side seams allows maximum garment stretch
- Reflective tape for increased visibility
- Certified to EN ISO 20471 after 50x washes

100% Recycled Polyester, Bird Eye Knit, 150g

Orange S-4XL, Yellow S-4XL
RIS ORANGE COLOURWAY ONLY



**10 PET BOTTLES ARE
RECYCLED TO MAKE
THIS T-SHIRT**

4XL

RIS
3279

TEXPEL
WICKING



NEW

MULTIPACKED TO SAVE
ON PACKAGING

x10
10

EC76

ECO HI-VIS VEST (10 PACK)
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Lightweight and comfortable
- Made using recycled polyester
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort
- Certified to EN ISO 20471 after 50x washes

100% Recycled Polyester, Warp Knit, 124g

Yellow S/M-4XL/5XL
Orange S/M-4XL/5XL
RIS ORANGE COLOURWAY ONLY



**7 PET BOTTLES ARE
RECYCLED TO MAKE
THIS VEST**

5XL

RIS
3279



NEW

HIGH VISIBILITY WORKWEAR AND LEISUREWEAR

INDUSTRY LEADING HIGH
VISIBILITY FABRICS



This great value workwear range is functional, comfortable to wear, fits extremely well and is suitable for multiple working environments. The colours and styles offered are perfect for corporate branding. Each garment has been carefully designed to include key features such as ergonomic kneepad pockets, secure storage pockets, rule pockets and twin stitched reinforced seams for extra durability.



These garments are made from durable, stain resistant 65% Polyester, 35% Cotton 245g Kingsmill™ fabric. This tough premium certified fabric guarantees high performance and maximum wearer comfort.



Texpel™ SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.



Texpel™ Wicking is a premium fabric finish which wicks moisture away from the skin to keep you fresh and comfortable. Offering powerful protection from stains, the fabric blocks bad odours and provides enhanced breathability.



Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester 175g fabric with cotton on the inside for comfort and polyester on the outside for maximum durability. The cotton/polyester mix ensures that the fabric is highly breathable and that a comfortable temperature is maintained at all times.



The Portwest high visibility MeshAir™ fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation. The MeshAir high visibility fabric is fully tested and certified to EN ISO 20471.

HIGH VISIBILITY LEISUREWEAR

FLEECE



F300

100



F301

101



F250

101



EC70

105

NEW
PLANET



S425

100



S428

99



S424

99

SOFTSHELL JACKET



EC24

105



T402

41



PW275

60



DX475

20

NEW

NEW



PW371

42



DX473

22

NEW



PW374

43



DX479

24

BAFFLE JACKET

BODYWARMER

SWEATSHIRT



B308

120



B315

120



B306

120



B303

120



B304

121



B305

121



B316

121



DX477

24



B317

121



PW370

47



PW379

NEW

47



PW277

NEW

63



EC13

NEW

105

PORTWEST
PLANET



DX481

NEW

21

ZIP BASE LAYER

SHORT SLEEVE POLO SHIRT



RT22

122



LW72

122



S171

122



S174

122



T180

48



DX412

NEW

25

LONG SLEEVE POLO SHIRT

SHORT SLEEVE T-SHIRT



S271

126



S277

126



S279

126



T184

48



EC11

NEW

PLANET

106



PW212

NEW

PLANET

63



EC10

NEW

PLANET

106

SHORT SLEEVE T-SHIRT



124

RT23



124

S190



123

S170



125

S378



123

S172



125

S173



123

C394



125

C395



49

T181



49

PW310



25

DX413



63

PW213



123

S179



107

EC12

LONG SLEEVE T-SHIRT



127

S178



127

S280



127

S278



49

T185

SOLID VEST WITHOUT SHOULDER TAPE



130

C474



130

C475

SOLID VEST WITH SHOULDER TAPE



129

C470



129

C472



129

C375



107

EC76

RIS VEST



131

RT20



131

RT26

FULL MESH VEST



128

C376



129

C370



130

C374

EXECUTIVE VEST



128

S476



128

C357

VEST WITH SLEEVES



131

C473



131

S475

50% MESH, 50% SOLID KNIT TOOL VEST



128

C496

JACKET AND TROUSER



TX50

LILLE HI-VIS JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 10 pockets for ample storage
- Large back zip pocket for multiple storage options
- Detachable ID pocket
- Complies with RIS 3279-TOM for rail industry (orange only)

Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g
Orange/Navy S-3XL, Yellow/Navy S-3XL
RIS ORANGE COLOURWAY ONLY



245g



TX51

LYON HI-VIS TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 9 pockets for ample storage
- Hook and loop hems for a secure fit
- Rule pocket
- Complies with RIS 3279-TOM for rail industry (orange only)

Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g
Orange/Navy XS-4XL, Yellow/Navy XS-4XL, Orange/Navy Tall M-XXL, Yellow/Navy Tall M-XXL
RIS ORANGE COLOURWAY ONLY



BIB AND BRACE AND COVERALL

245g



245g





TX52

DIJON HI-VIS BIB AND BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 10 pockets for ample storage
- Elasticated back panel
- Twin-stitched seams for extra durability
- Complies with RIS 3279-TOM for rail industry (orange only)

 **Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g**
 **Orange/Navy S-XXL, Yellow/Navy S-XXL**
RIS ORANGE COLOURWAY ONLY




TX55

NANTES HI-VIS COVERALL

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 12 Pockets for ample storage
- Two-way zip for quick and easy access
- Adjustable hem to accommodate all leg lengths
- Complies with RIS 3279-TOM for rail industry (orange only)

 **Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g**
 **Orange/Navy S-3XL, Yellow/Navy S-3XL**
RIS ORANGE COLOURWAY ONLY



JACKET



245g

TX70





TX70

MADRID HI-VIS JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 4 pockets for ample storage
- Phone and pen holder pocket
- Twin-stitched seams for extra durability
- Complies with RIS 3279-TOM for rail industry (orange only)

 **Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g**
 **Orange/Navy S-3XL, Yellow/Navy S-3XL**
RIS ORANGE COLOURWAY ONLY



TX71



TROUSER AND BIB AND BRACE

245g



245g




TX71

SEVILLE HI-VIS TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 5 pockets for ample storage
- Twin-stitched seams for extra durability
- Back pocket
- Complies with RIS 3279-TOM for rail industry (orange only)

 Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g
Orange/Navy S-XXL, Yellow/Navy S-XXL
RIS ORANGE COLOURWAY ONLY




TX72

GIRONA HI-VIS BIB & BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 7 pockets for ample storage
- Rule pocket
- Elasticated back panel
- Complies with RIS 3279-TOM for rail industry (orange only)

 Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g
Orange/Navy S-3XL, Yellow/Navy S-3XL
RIS ORANGE COLOURWAY ONLY



JACKET AND TROUSER

280g



245g



RT40

HI-VIS POLY-COTTON JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Premium stain resistant finish repels oil, water and grime
- 3 pockets for ample storage
- Reflective tape for increased visibility
- Side elastic waist for ultimate wearer comfort
- Bartacked at all stress points

 **80% Polyester, 20% Cotton, 280g**
Orange S-3XL
RIS ORANGE COLOURWAY ONLY




RT46

RAIL COMBAT TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 9 pockets for ample storage
- Two back patch pockets
- Rule pocket
- Handy waistband D ring for keys or ID cards

 **Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g**
Orange XS-4XL, Orange Tall S-3XL
RIS ORANGE COLOURWAY ONLY

ADVANCED STAIN, OIL AND SPLASH REPELLENT FINISH



TROUSER

245g



MADE FOR
WOMEN

245g

245g



LW71

WOMEN'S HI-VIS TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 7 pockets for ample storage
- Internal kneepad pockets for better appearance
- Easy access cargo pockets
- Reflective piping for increased visibility

Kingsmill: 65% Polyester, 35% Cotton, 245g
Orange XS-XXL, Yellow XS-XXL
 Adjustable: 76cm inside leg extending to 81cm
RIS ORANGE COLOURWAY ONLY



RT49

HI-VIS THREE BAND COMBAT TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 9 pockets for ample storage
- Handy waistband D ring for keys or ID cards
- Bartacked at all stress points
- Triple-stitched seams for extra durability

Kingsmill: 65% Polyester, 35% Cotton, 245g
Orange S-3XL
RIS ORANGE COLOURWAY ONLY



RT47

RAIL ACTION TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 11 pockets for ample storage
- Easy access cargo pockets
- Two back zip pockets
- Reinforced seams for extra durability and strength

Kingsmill Hi-Vis: 65% Polyester, 35% Cotton, 245g
Orange S-XXL
RIS ORANGE COLOURWAY ONLY



HI-VIS TROUSER

300g



18

UK CA CE

5

40 UPF

3

RT48

HI-VIS JOGGING BOTTOMS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- 5 pockets for ample storage
- Water resistant knee patches
- Drawcord adjustable waist for a comfortable fit
- Elasticated hem for a secure and comfortable fit

65% Polyester, 35% Cotton, 300g

Orange S-XXL

RIS ORANGE COLOURWAY ONLY

HI-VIS POLY-COTTON TROUSER

280g



24

UK CA CE

50

40 UPF

3

RT45

HI-VIS POLY-COTTON TROUSER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 3 pockets for ample storage
- Side access pockets
- Jetted back pocket
- Bartacked at all stress points

80% Polyester, 20% Cotton, 280g

Orange XS-5XL, Orange Tall S-XXL

RIS ORANGE COLOURWAY ONLY

280g



24

UK CA CE

50

40 UPF

3

E041

HI-VIS POLY-COTTON TROUSER

EN ISO 20471 CLASS 1

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 3 pockets for ample storage
- Jetted back pocket
- Side access pockets
- Bartacked at all stress points

80% Polyester, 20% Cotton, 280g

Yellow S-3XL, Orange S-XXL

RIS ORANGE COLOURWAY ONLY



BIB AND BRACE AND COVERALL

280g




RT43

HI-VIS BIB & BRACE RIS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 7 pockets for ample storage
- Side access pockets
- Adjustable side opening for added flexibility
- Adjustable straps with durable buckle closure

 **80% Polyester, 20% Cotton, 280g**
Orange S-3XL

RIS ORANGE COLOURWAY ONLY

280g




RT42

HI-VIS POLY-COTTON COVERALL RIS

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

- Durable polyester/cotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 4 pockets for ample storage
- Side access pockets
- Rule pocket
- Back elastic for ease of movement

 **80% Polyester, 20% Cotton, 280g**
Orange XS-5XL, Orange Tall M-3XL

RIS ORANGE COLOURWAY ONLY



MID LAYER WORKWEAR



B303 HI-VIS SWEATSHIRT

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 3
AS 4602.1 CLASS D/N

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- Ribbed cuffs for added comfort
- Fully elasticated waistband for ultimate wearer comfort

65% Polyester, 35% Cotton, 300g
Orange XS-5XL, Yellow XS-5XL
Red S-3XL
RIS ORANGE COLOURWAY ONLY



B308 XENON RUGBY SHIRT

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 3

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- 1/4 length centre front zip for added comfort and versatility
- Reinforced panels in high wear areas for maximum durability

65% Polyester, 35% Cotton, 300g
100% Polyester Oxford 600D 210g
Orange XS-4XL, Yellow XS-6XL
RIS ORANGE COLOURWAY ONLY



B306 TWO TONE HI-VIS SWEATSHIRT

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
AS 4602.1 CLASS D/N

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- Contrast panels for protection against dirt
- Ribbed cuffs for added comfort

65% Polyester, 35% Cotton, 300g
Orange/Navy S-4XL, Yellow/Navy S-4XL
RIS ORANGE COLOURWAY ONLY



B315 HI-VIS TWO-TONE ZIPPED HOODIE

EN ISO 20471 CLASS 2: SIZES S-M
EN ISO 20471 CLASS 3: SIZE L UPWARDS
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2: SIZES S-M
ANSI/ISEA 201 CLASS 3: SIZE L UPWARDS

- Knitted fabric with brushed backing
- Heat applied reflective tape for added visibility
- 2 pockets for secure storage
- Side access pockets

65% Polyester, 35% Cotton, 300g
Orange/Black S-5XL, Yellow/Black S-5XL
RIS ORANGE COLOURWAY ONLY





B304 HI-VIS HOODED SWEATSHIRT

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 3
AS 4602.1 CLASS D/N

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- 1 pocket for secure storage
- Kangaroo pocket for ample storage

65% Polyester, 35% Cotton, 300g
X Yellow S-4XL, Orange S-4XL
RIS ORANGE COLOURWAY ONLY



B305 HI-VIS ZIP FRONT HOODIE

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN ISO 20471 CLASS 3

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- Side access pockets
- Front zip opening for easy access

65% Polyester, 35% Cotton, 300g
X Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



B316 TWO-TONE HOODED SWEATSHIRT

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- 1 pocket for secure storage
- Kangaroo pocket for ample storage

65% Polyester, 35% Cotton, 300g
X Orange/Navy S-3XL, Yellow/Navy S-3XL
RIS ORANGE COLOURWAY ONLY



B317 TWO-TONE ZIP FRONT HOODIE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
AS 4602.1 CLASS D/N

- Knitted fabric with brushed backing
- Reflective tape for increased visibility
- 2 pockets for secure storage
- Side access pockets

65% Polyester, 35% Cotton, 300g
X Orange/Navy S-3XL, Yellow/Navy S-3XL
RIS ORANGE COLOURWAY ONLY



POLO SHIRT



S174 HI-VIS COTTON COMFORT CONTRAST POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Superior styling with a contrast collar and fluorescent stripe

55% Cotton, 45% Polyester, Knit, 175g
Orange/Navy S-4XL, Yellow/Navy S-4XL
RIS ORANGE COLOURWAY ONLY



RT22 HI-VIS SHORT SLEEVED POLO RIS

EN ISO 20471 CLASS 2

ANSI/ISEA 107 TYPE R CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

AS 4602.1 CLASS D/N

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances drying and aids stain removal

100% Polyester, Bird Eye Knit, 175g
Orange XS-5XL
RIS ORANGE COLOURWAY ONLY



LW72 WOMEN'S PRO POLO SHIRT

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 13758 UPF40+

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Superior styling with a contrast collar and fluorescent stripe

55% Cotton, 45% Polyester, Knit, 175g
Orange/Black XS-XXL, Orange/Grey XS-XXL, Yellow/Black XS-XXL, Yellow/Grey XS-XXL
RIS ORANGE COLOURWAY ONLY



S171 COTTON COMFORT POLO

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN ISO 20471 CLASS 2

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- 40+ UPF rated fabric to block 98% of UV rays

55% Cotton, 45% Polyester, Knit, 175g
Orange XS-4XL, Yellow XS-4XL
RIS ORANGE COLOURWAY ONLY



T-SHIRT



S170 COTTON COMFORT SHORT SLEEVE T-SHIRT

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Crew neck

55% Cotton, 45% Polyester, Knit, 175g
Orange S-5XL, Yellow S-5XL
RIS ORANGE COLOURWAY ONLY



NEW



S179 V-NECK MESH INSERTS T-SHIRT

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Tape free side mesh panels offer unrestricted movement and enhanced breathability
- Modern styling with V-neck

55% Cotton, 45% Polyester, 175g
100% Polyester Mesh 125g
Orange S-4XL, Yellow S-4XL
RIS ORANGE COLOURWAY ONLY



C394 MESH T-SHIRT

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Underarm cool flow mesh panel for ventilation
- Reflective tape for increased visibility

55% Cotton, 45% Polyester, Knit, 175g
100% Polyester Mesh 125g
Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



S172 COTTON COMFORT T-SHIRT

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Crew neck

55% Cotton, 45% Polyester, Knit, 175g
Orange XS-4XL, Yellow XS-4XL
RIS ORANGE COLOURWAY ONLY



T-SHIRT



RT23

HI-VIS T-SHIRT RIS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2
AS 4602.1 CLASS D/N

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances fabric drying and aids stain removal
- Reflective tape for increased visibility
- Generous fit for wearer comfort
- Crew neck
- 40+ UPF rated fabric to block 98% of UV rays

100% Polyester, Bird Eye Knit, 150g
Orange XS-5XL
RIS ORANGE COLOURWAY ONLY



S190

HI-VIS POCKET T-SHIRT

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances fabric drying and aids stain removal
- Lightweight and comfortable
- Heat applied reflective tape for added visibility
- 1 pocket for secure storage
- Taped neck seam for extra comfort

100% Polyester, Bird Eye Knit, 150g
Orange S-5XL, Yellow S-5XL
RIS ORANGE COLOURWAY ONLY



TWO TONE T-SHIRT



S378

TWO TONE T-SHIRT

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances drying and aids stain removal
- Reflective tape for increased visibility
- Certified to EN ISO 20471 after 50x washes
- Generous fit for wearer comfort
- Complies with RIS 3279-TOM for rail industry (orange only)



100% Polyester, Bird Eye Knit, 150g

Yellow/Navy S-6XL, Orange/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



C395 TWO-TONE MESH T-SHIRT

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Underarm cool flow mesh panel for ventilation
- Reflective tape for increased visibility



55% Cotton, 45% Polyester, Knit, 175g

100% Polyester Mesh 125g

Orange/Navy S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



S173 TWO TONE COTTON COMFORT T-SHIRT

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Contrast panels for protection against dirt



55% Cotton, 45% Polyester, Knit, 175g

Orange/Navy S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



LONG SLEEVED POLO SHIRT



S271

LONG SLEEVED COTTON COMFORT POLO

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Superior styling with a contrast collar and fluorescent stripe
- Side vents for added comfort
- Designed with a comfort fit

55% Cotton, 45% Polyester, Knit, 175g

Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



S277 HI-VIS LONG SLEEVED POLO

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

AS 4602.1 CLASS D/N

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances drying and aids stain removal
- Ribbed cuffs for added comfort
- Reflective tape for increased visibility

100% Polyester, Bird Eye Knit, 175g

Orange XS-6XL, Yellow XS-6XL
RIS ORANGE COLOURWAY ONLY



S279 TWO-TONE LONG SLEEVED POLO

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances drying and aids stain removal
- Reflective tape for increased visibility
- Contrast panels for protection against dirt

100% Polyester, Bird Eye Knit, 175g

Orange/Navy S-4XL, Yellow/Navy S-4XL
RIS ORANGE COLOURWAY ONLY



LONG SLEEVED T-SHIRT



S278

HI-VIS LONG SLEEVED T-SHIRT

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Taped neck seam for extra comfort
- Designed with a comfort fit
- Crew neck



55% Cotton, 45% Polyester, Knit, 175g



Orange S-3XL, Yellow S-3XL

RIS ORANGE COLOURWAY ONLY



S178 HI-VIS LONG SLEEVED T-SHIRT

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances drying and aids stain removal
- Reflective tape for increased visibility
- Taped neck seam for extra comfort



100% Polyester, Bird Eye Knit, 150g



Orange S-3XL, Yellow S-3XL

RIS ORANGE COLOURWAY ONLY



S280 TWO-TONE LONG

SLEEVED COTTON COMFORT T-SHIRT

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Contrast panels for protection against dirt



55% Cotton, 45% Polyester, Knit, 175g



Orange/Navy S-3XL, Yellow/Navy S-3XL

RIS ORANGE COLOURWAY ONLY



EXECUTIVE VEST



C496 MADRID HI-VIS HALF MESH EXECUTIVE VEST

EN ISO 20471 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Cooling mesh upper torso for increased breathability
- Front zip opening for easy access
- 7 pockets for ample storage
- Two lower patch pockets

100% Polyester, Warp Knit, 125g
100% Polyester Mesh, 110g
Orange S-3XL, Yellow XS-4XL
RIS ORANGE COLOURWAY ONLY



C376 ATHENS MeshAir EXECUTIVE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Cooling mesh fabric for increased breathability
- Front zip opening for easy access
- 7 pockets for ample storage
- Two lower patch pockets

MeshAir Hi-Vis: 100% Polyester Mesh, 150g
Orange XS-3XL, Yellow XS-3XL
RIS ORANGE COLOURWAY ONLY



• NEW



C357 HI-VIS TABLET POCKET EXECUTIVE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Front zip opening for easy access
- 7 pockets for ample storage
- External tablet pocket for safe storage
- Two lower patch pockets

100% Polyester Warp Knit, 124g
Orange S-4XL, Yellow S-4XL
RIS ORANGE COLOURWAY ONLY



S476 BERLIN EXECUTIVE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2

- Front zip opening for easy access
- 7 pockets for ample storage
- Two lower patch pockets
- Phone and pen holder pocket

100% Polyester, Warp Knit, 125g
Orange XS-5XL, Yellow XS-7XL
Red S-3XL
RIS ORANGE COLOURWAY ONLY



BAND AND BRACE VEST



C375 HI-VIS ZIPPED BAND & BRACE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Lightweight and comfortable
- Reflective tape for increased visibility
- Front zip opening for easy access
- Designed with a comfort fit

100% Polyester, Warp Knit, 125g
Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



C370 MESHAIIR BAND & BRACE VEST

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN ISO 20471 CLASS 2

- Cooling mesh fabric for increased breathability
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort

MeshAir Hi-Vis: 100% Polyester Mesh, 150g
Orange S/M-4XL/5XL, Yellow S/M-4XL/5XL
RIS ORANGE COLOURWAY ONLY



C470 HI-VIS TWO BAND & BRACE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2

- Lightweight and comfortable
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort

100% Polyester, Warp Knit, 125g
Orange S/M-6XL/7XL, Yellow S/M-6XL/7XL
Red S/M-XXL/3XL
RIS ORANGE COLOURWAY ONLY



C472 HI-VIS ONE BAND & BRACE VEST

ANSI/ISEA 107 TYPE R CLASS 2
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Lightweight and comfortable
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort

100% Polyester, Warp Knit, 125g
Orange S/M-XXL/3XL, Yellow S/M-4XL/5XL
RIS ORANGE COLOURWAY ONLY



VEST

100
10

UK
CA

CE

50

C475 HI-VIS VEST - DUAL ID HOLDER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Lightweight and comfortable
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Dual ID holder allows use of both portrait and landscape ID card display
- Generous fit for wearer comfort
- Certified to EN ISO 20471 after 50x washes

100% Polyester, Warp Knit, 125g
Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL
RIS ORANGE COLOURWAY ONLY



100
10

UK
CA

CE

50

C474 HI-VIS TWO BAND VEST

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN ISO 20471 CLASS 2

- Lightweight and comfortable
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort
- Certified to EN ISO 20471 after 50x washes
- Complies with RIS 3279-TOM for rail industry (orange only)

100% Polyester, Warp Knit, 125g
Orange S/M-4XL/5XL, Yellow S/M-4XL/5XL
Red S/M-XXL/3XL
RIS ORANGE COLOURWAY ONLY



100
10

UK
CA

CE

C374

MeshAir HI-VIS TWO BAND VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Cooling mesh fabric for increased breathability
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort
- Available in sizes up to 5XL
- CE certified

MeshAir Hi-Vis: 100% Polyester Mesh, 150g
Orange S/M-4XL/5XL, Yellow S/M-4XL/5XL
RIS ORANGE COLOURWAY ONLY



JACKET



S475 HI-VIS EXECUTIVE JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Front zip opening for easy access
- 7 pockets for ample storage
- Two lower patch pockets
- Phone and pen holder pocket
- Dual ID holder allows use of both portrait and landscape ID card display
- Hook and loop cuffs for a secure fit



100% Polyester, Warp Knit, 125g
Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



C473 HI-VIS TWO BAND & BRACE JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
AS 4602.1 CLASS D/N



- Lightweight and comfortable
- Reflective tape for increased visibility
- Hook and loop closure for easy access
- Generous fit for wearer comfort
- Certified to EN ISO 20471 after 50x washes
- Complies with RIS 3279-TOM for rail industry (orange only)



100% Polyester, Warp Knit, 125g
Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL
RIS ORANGE COLOURWAY ONLY

INCREASED VISIBILITY VEST



RT20 HI-VIS LONG VEST RIS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Reflective tape for increased visibility
- Front zip opening for easy access
- 4 Point break away function at the shoulders and side seams
- Half elasticated waist for a secure and comfortable fit
- Complies with RIS 3279-TOM for rail industry (orange only)
- Certified to EN ISO 20471 after 50x washes

100% Polyester, Warp Knit, 160g
Orange S-4XL
RIS ORANGE COLOURWAY ONLY



RT26 EXECUTIVE RAIL VEST RIS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



- Front zip opening for easy access
- 4 Point break away function at the shoulders and side seams
- 7 pockets for ample storage
- Two lower patch pockets
- Phone and pen holder pocket
- Radio loop for easy clipping of a radio

100% Polyester Warp Knit, 130g
Orange S-XXL
RIS ORANGE COLOURWAY ONLY



FLAME RESISTANT

INNOVATIVE FABRICS OFFERING
MAXIMUM PROTECTION



This industry leading flame resistant range provides multi standard protection for hazardous environments. These state of the art products are the result of years of experience combined with advanced technology and market research. Commitment to the health, safety and comfort of the wearer can be seen in the wide range of products suitable for all climates and end uses.



INHERENTLY FLAME RESISTANT

Araflame™ is an inherent flame resistant fabric, made from Aramid fibres. It is extremely flame resistant, lightweight, offers high tensile strength and full anti static protection.



INHERENTLY FLAME RESISTANT

Modacrylic fibres provide inherent flame resistance and excellent dimensional stability. This low-density fabric offers exceptional flame-resistant properties whilst being light and comfortable to wear. High cotton content adds warmth, comfort and a soft handle. Carbon fibre woven into the fabric gives inherent anti-static properties



Bizflame™ has a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. All of the Bizflame fabrics use the highest quality raw materials, ensuring the perfect balance of comfort and strength.



FLAME RESISTANT - EN STANDARDS



EN ISO 11612: 2015

Protective Clothing Against Heat and Flame

The performance requirements set out in this international standard are applicable to garments, which could be worn for a wide range of end uses, where there is a need for clothing with

limited flame spread properties and where the user can be exposed to radiant, convective or contact heat or molten metal splashes.

This test uses standard methods and conditions to predict the performance of

fabric/garments in the event of contact with heat or flames. Garment features such as seams, closures and logos must be tested as well as the fabric. Tests must be carried out on pre-treated components according to the manufacturers care label.

Specific testing is listed below:

Dimensional change

Limited flame spread (A1+A2)*

Convective heat (B) - 3 levels

Radiant heat (C) - 4 levels

Molten aluminium splash (D) - 3 levels

Molten iron splash (E) - 3 levels

Contact heat (F) - 3 levels (temperature 250 degrees Celsius)

Heat resistance at a temperature of 180 degrees Celsius.

Tensile strength (must meet a minimum of 300N)

Tear strength (must meet a minimum of 10N)

Bursting strength

Seam strength

Garment design requires that coverage must be provided from the neck to the wrists and to the ankles.

Optional testing includes water vapour resistance and manikin testing for overall burn prediction.

*This test must be carried out on fabric and seams.

ISO
13506

ISO 13506: 2008

Manikin Test



This test method provides the general principles for evaluating the performance of complete garments or protective clothing ensembles in a flash fire or other short duration exposures.

Within the EN ISO 11612 standard, an optional test is available to provide predictions of burn injury using an instrumented, heat sensing, life size manikin, complying with the ISO13506 test method. Manikin testing creates a realistic simulation of a flash fire condition and analyses the response of manikin heat sensors to predict the potential tissue burn damage to the wearer of industrial clothing.

The effects of exposure to flame are dependent not only on the basic protective qualities of the fabric but on factors such as the quality of the garment fit and the presence of air gaps between the different layers of clothing. The presence of undergarments also has a significant effect on protection.

Testing is carried out by exposing a fully clothed manikin, to flame engulfment for a minimum period of four seconds.

The manikin is fitted with a minimum of 100 sensors positioned all over the body, arms, legs and head. The purpose of the sensors is to measure the variation in temperature on the manikin surface

during a test with the manikin clothed - designed to replicate the rate at which human skin absorbs energy.

Heat energy absorbed by the sensors is recorded by the manikin's computer software, with data normally collected for up to 120 seconds after the burn. From the information gathered, a report is produced showing a "body map" indicating predicted body burn of either no burns, first, second or third degree burns and where they would have occurred.

There are no "Pass" or "Fail" criteria in the ISO13506 standard.

Manikin test results for: FR61 & FR62

- Pain (16%),
- 1st° Burn (0%),
- 2nd° Burn (0%),
- 3rd° Burn (0%),

Burn Injury Prediction 0%,

One of the most useful functions of these Manikin tests is to allow garments to be compared directly to each other under identical conditions. Comparisons can be made between different types of clothing fabrics, design, construction, finish, etc. to improve levels of protection and to see how different types and mixes of materials and layers / undergarments perform in the same environment.



EN ISO 11611: 2015

Protective Clothing For Use In Welding And Allied Processes

This international standard specifies minimum basic safety requirements and test methods for protective clothing for use in welding and allied processes (excluding hand protection).

The international standard specifies two classes with specific performance requirements.

Class 1 is protection against less hazardous welding techniques and situations causing lower levels of spatter and radiant heat.

Class 2 is protection against more hazardous welding techniques and situations causing higher levels of spatter and radiant heat.

EN ISO 11611 requires that protective suits completely cover the upper and lower torso, neck, arms and legs. There are a number of other design requirements which must be followed, to prevent molten droplets lodging anywhere on the garment.

Testing must be carried out on pre-treated components according to the manufacturers care label.

The following is a summary of the testing required:

- Tensile strength (must meet a minimum of 400 N)
- Tear strength (must meet a minimum of 15N for class 1 and 20N for class 2)
- Bursting strength
- Seam strength
- Dimensional change

- Requirements of leather
- Limited flame spread (A1+A2)*
- Molten droplets
- Heat transfer (radiation)
- Electrical resistance

*This test must be carried out on fabric and seams.

EN ISO
14116

EN ISO 14116: 2015

Protective Clothing Against Limited Flame Spread Materials and Material Assemblies

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. Additional requirements for clothing are also specified.

Protective clothing complying with this standard is intended to protect workers against occasional and brief contact with small igniting flames in circumstances

where there is no significant flame hazard and without the presence of another type of heat.

EN ISO 14116 has three different categories for flame spread, Index 1, 2 and 3 as detailed in the table below:

Note:

Index 1 garments should not be worn next to the skin. They must be worn over Index 2 or 3 garments.

Index 2 or 3 garments can be worn next to the skin.

Testing must be carried out on pre-treated components according to the manufacturers care label.

Testing required is as follows:

- Limited flame spread
- Tensile strength
- Tear strength
- Seam strength

INDEX	REQUIREMENTS
1	No flame spread
	No flaming debris
	No afterglow shall spread
2	No flame spread
	No flaming debris
	No afterglow shall spread
	No hole shall form
3	No flame spread
	No flaming debris
	No afterglow shall spread
	No hole shall form
	The afterflame must last no longer than 2 seconds



IEC 61482-2:2018 / EN 61482-2:2020

Protective Clothing Against the Thermal Hazards of an Electric Arc

The new updated version of IEC 61482-2:2018 has a new symbol, replacing the 2009 symbol.

During a transition period, stock garments will have mixed symbols



This standard specifies requirements and test methods applicable to materials and garments for protective clothing against the thermal effects of an electric arc event. An electric arc is a continuous electric discharge of high current between conductors generating very bright light and intensive heat.

Two international test methods have been developed to provide information on the resistance of clothing to the thermal effects of electric arcs. Each method gives different information. To comply with the standard either or both tests must be carried out.

Open Arc Method IEC 61482-1-1.

This test method aims to establish the ELIM (Incident Energy Limit) ATPV (Arc Thermal Performance Value) or EBT (Energy Breakopen Threshold) of a fabric. ELIM is a new value that was been added to the updated version of IEC 61482-1-1, the Open Arc test method. This value (cal/cm²) is the highest incident thermal energy to which the garment can be exposed with a 0% risk of the wearer getting a second-degree burn injury. The ELIM rating usually has a lower calorific value than ATPV and EBT. ATPV and EBT are measured against a 50% risk of the wearer getting a second-degree burn injury. An ATPV value or an EBT value is determined by how the fabric reacts to the arc test. If a hole appears first, the value is set as EBT and if high heat passage is first, it will be ATPV. Both ATPV and EBT are also expressed in calories per cm². The higher the calorific value of the garment or fabric, then the greater the protection for the wearer. The Stoll Curve is used in testing along with a graph of heat flux exposure times. The point at which the heat flux cross the Stoll Curve is identified as the point at which a human would feel pain and be at risk of second-degree burns.

Box Test Method IEC 61482-1-2

During this test, fabric or garments are exposed to an electric arc, stimulating typical exposure conditions for a short circuit current, confined in a box for 0.5 seconds, resulting in either an APC 1 or APC 2 classification.

APC 1 & APC 2 (APC = Arc Protection Class) will replace Class 1 & Class 2 in the updated IEC 61482-1-2, Box test method. The values remain the same i.e. APC 1 (formerly Class 1) is to a current of 4kA (400V, 168kJ) & APC 2 (formerly Class 2) is to a current of 7kA (400V, 320kJ)

Garments can be layered to achieve an overall ELIM, ATPV or EBT Rating. For example, a thermal layer may achieve an EBT of 4.3 Cal/m², and an outer coverall may achieve an ELIM of 13.6 Cal/cm². However, the combination EBT/ELIM ratings will be greater than the sum of the two single layers, as the air gap between the two layers affords the wearer additional protection.

ASTM F1959/F1959M-14 FABRIC ONLY TEST. This US Test Method determines the Arc Rating (ATPV or EBT) of a fabric or a multi-layer combination of fabrics. The test method is similar to IEC 61482-1-1. Pre-treatment may vary.

ARC RATED PPE	REQUIRED MINIMUM ARC RATING OF PPE/ CAL/CM²
	4 CAL/CM²
	8 CAL/CM²
	25 CAL/CM²



EN 1149: 2018

Protective Clothing - Electrostatic Properties - Part 5. Material Performance and Design Requirements.

This European standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This standard is not applicable for protection against mains voltages.

EN 1149 consists of the following parts

- EN 1149-1: Test method for measurement of surface resistivity.
- EN 1149-2: Test method for measurement of the electrical resistance through a material (vertical resistance)
- EN 1149-3: Test methods for measurement of charge decay
- EN 1149-4: Garment Test (under development)
- EN 1149-5: Material performance and

design requirements.

Electrostatic dissipative protective clothing shall be able to permanently cover all non-complying materials during normal use. Conductive parts (zippers, buttons etc) are permitted provided they are covered by the outermost material when in use.



EN 13034: 2005 + A1:2009

Protective Clothing Against Liquid Chemicals

Performance requirements for chemical protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB [6] equipment). This standard specifies the minimum requirements for limited use and re-usable limited performance chemical protective clothing. Limited performance chemical protective clothing is intended for use in cases of a potential exposure to a light spray, liquid aerosols or low pressure, low volume splashes, against which a complete liquid permeation barrier (at a molecular level) is not required.

The standard covers both chemical protective suits (Type 6) and partial body protection (Type PB[6]).

Type 6 suits are tested using a mist or fine spray of water with a dye added to aid the assessment of leakage. The test subject wears an absorbent suit underneath the one to be tested, which absorbs any leaks and is stained by the dye. Success or failure is determined by measuring the total area of any stains on three suits and comparing this with the requirement. A range of other tests is specified, including resistance to abrasion, tear strength,

tensile strength, resistance to puncture, resistance to ignition, resistance to penetration by liquid chemicals and seam strength. In the test for liquid chemical repellency and resistance to penetration by liquid chemicals, a bank of four test chemicals is given in the standard although the requirement is that the suit material demonstrates adequate repellency and resistance to penetration against just one chemical from this list. Protective clothing certified according to EN 13034 needs to be re-activated by heating the garment after each wash

cycle and the garment must also be re-impregnated when necessary. Portwest recommends reimpregnation using a professional launderer capable of carrying out this process.



ATEX Directive

The ATEX Directive defines what equipment is permitted in an environment where an explosive atmosphere may exist.

Portwest recommends using garments certified to EN 1149 for added protection in an ATEX environment.

Portwest garments have not been assessed under the ATEX directive which currently excludes PPE.



FLAME RESISTANT - USA STANDARDS

**NFPA
70E**





NFPA® 70E

This standard addresses electrical safety-related work practices for employee workplaces and requires employees working on or near energized parts and equipment to wear flame resistant clothing that meets the requirements of ASTM F1506.

The NFPA 70E standard provides table 130.7(C)(16) as a guideline for the selection of protective apparel. This table lists the requirements for PPE based on arc flash PPE categories 1 through 4. This clothing and equipment shall be used when working within the arc flash boundary.

The table ranges from ARC 1 (which

is low risk) up to ARC 4 (which is high risk and requires FR clothing with a minimum arc rating of 40). The higher the ARC rating value, the greater the protection.

ARC RATED PPE	CLOTHING DESCRIPTION	REQUIRED MINIMUM ARC RATING OF PPE/CAL/CM2
	1 ARC: Arc rated FR Shirt and FR pants or FR Coverall	4
	2 ARC: Arc rated FR Shirt and FR pants or FR Coverall	8
	3 ARC: Arc rated FR Shirt and FR pants or FR Coverall, and arc flash suit selected so that the system arc rating meets the required minimum	25
	4 ARC: Arc rated FR Shirt and FR pants or FR Coverall and arc flash suit selected so that the system arc rating meets the required minimum	40

**NFPA
2112**

NFPA® 2112

This standard specifies the minimum performance requirements and test methods for flame resistant fabric and components and the design and certification requirements for garments for use in areas at risk from flash fires.

Flame resistant fabrics must pass a comprehensive list of thermal tests, including the following:

- ASTM F2700 – Heat Transfer Performance (HTP) Test

This test is a measure of the unsteady state heat transfer properties of garment materials.

- ASTM D6413 – Vertical Flammability (Flame Resistance) Test

This test is used to determine how easily fabrics ignite and continue to burn once ignited.

- Thermal Shrinkage Resistance Test
This test measures a fabrics resistance to shrinkage when exposed to heat.
- Heat Resistance Test

This test measures how fabrics and components react to the high heat that could occur during a flash fire.

- ASTM F1930-11 – Thermal Manikin Test

This test provides an overall evaluation of how the fabric performs in a standardized coverall design after three-second thermal exposure.

- FTMS 191A – Thread melting resistance
Thread used in flame resistant

garments must withstand temperatures of up to 500°F.

**ASTM
F1506-10a**

ASTM® F1506

These textile materials must meet the following performance requirements:

- A general requirement that thread and components used in garment construction shall not contribute to the severity of injuries to the wearer in the event of a momentary electric arc and related thermal exposure.

- A set of minimum performance specifications for knit and woven fabrics including strength, colorfastness, flame

resistance before and after washing and arc test results.

- Testing for flame resistance in accordance with ASTM Test Method D6413 vertical flame test.

- When tested as received in accordance with ASTM Test Method F1959 arc performance, the fabric may not have more than 5.0 seconds after flame time when tested.

Garments must be labelled with the

following:

- Tracking code
- Statement that the garments meet the requirements of F1506
- Manufacturer's name, size information
- Care instructions and fiber content
- ARC rating (ATPV) or (EBT)

**ASTM
F1959/F1959M**

ASTM® F1959/F1959M

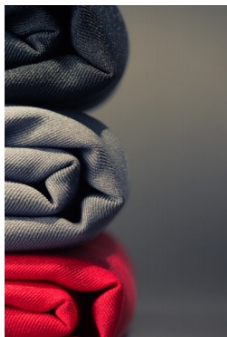
STANDARD TEST METHOD FOR DETERMINING THE ARC RATING OF MATERIALS FOR CLOTHING

FABRIC ONLY TEST. This test method determines the Arc Thermal Performance Value (ATPV) or Energy Breakdown Threshold (Ebt) of a fabric. The result (expressed in cal/cm2) represents the maximum incident thermal energy in units of energy per square area that a fabric can support before the wearer will suffer second degree burns.



LAUNDERING OF FR FABRICS

Flame Resistant fabrics need to be regularly washed and dried in order to remove any dirt and contamination. The quality of the laundry service is of high importance. Garments must be laundered according to the manufacturers instructions provided in the care label sewn into the garment, as incorrect laundering of flame resistant garments can seriously affect their performance and fit. The garment's flame resistant properties will last much longer if correctly laundered and washed.



WASHING / DRYING PROCEDURE:

Pre-treatment:

If stains are difficult to remove, they can be treated before putting into the washing machine with a liquid soap applied directly to stains and lightly rubbed. Heavier and stubborn stains should be pretreated with a commercial stain removal product at the earliest opportunity and sufficient time allowed for the pre-treatment to penetrate and loosen the stain.

Never use chlorine bleach or washing detergents containing bleach as these may discolour and will reduce the flame resistance properties of the fabric.

Fabric softeners, starches and other laundry additives are not recommended as they can mask the flame resistance performance and may also act as a fuel in case of combustion.



WASHING:

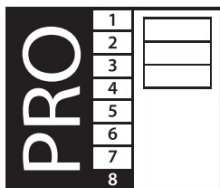
Always wash contaminated workwear separately, do not mix with non workwear. Flame Resistant fabric can usually be washed at high temperatures however it is the components (ie. the reflective tape, badging, etc.) on a finished garment that dictates the maximum washing temperature that the garment can be washed at. Always follow the washing temperature on the garment label. Always wash and dry garments inside out to minimise surface abrasion and help maintain the surface appearance of the fabric. Zips should be closed during washing.

LOAD SIZE: TO ENSURE A MORE EFFICIENT, CLEANER WASH, AVOID OVERLOADING THE MACHINE SO THE GARMENTS CAN MOVE FREELY THROUGH THE WASH AND RINSE CYCLES.



DRYING:

Tumble drying is not usually recommended as the temperature used is often too high and can cause garment shrinkage. It is vital that cotton or cotton mix garments are not over dried. Over drying is the main cause of excessive garment shrinkage. Do not hang in direct sunlight. This can cause fading.



INDUSTRIAL LAUNDERING:

Portwest have introduced a new Industrial Launderable Workwear Range – Bizflame Ultra. These products are labelled with a 'PRO' symbol and are suitable for industrial laundering according to ISO 15797.

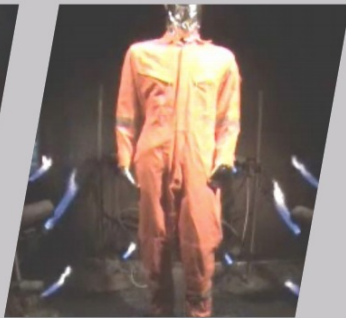
ISO 15797 is the international standard specifying the industrial washing and finishing procedures that a product can withstand.

All Portwest industrial launderable products marked with the EN ISO 15797 label, are tested according to washing procedure 8, for coloured workwear, that can tolerate tunnel finishing.

THE FLAME RESISTANT FINISH IS RETAINED FOR THE NORMAL LIFE CYCLE OF THE GARMENT PROVIDED THAT THE CARE INSTRUCTIONS ARE ADHERED TO.

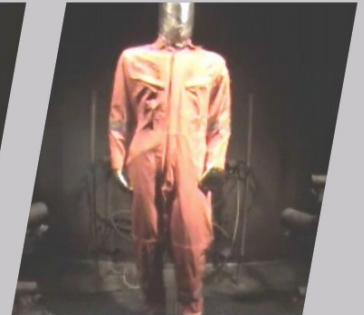
FLAME ENGULFMENT MANIKIN TEST

Portwest's technical flame resistant products have been tested to the highest international safety standards including **ISO 13506**, the **manikin flame** engulfment test.



In order to ensure even higher levels of safety for the user, the **manikin test subjects** the product to extreme conditions, proving that **Portwest flame resistant garments** offer the **highest protection** in the market.

Portwest invests heavily in our ground breaking research and testing programme and work closely with notified bodies, such as **BTTG** and **AITEX**, who independently verify our results.

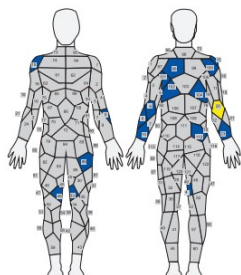


In the face of the most extreme conditions wearers can always rely on the unparalleled protection of Portwest's heat and flame resistant products.

CONFIDENCE | TRUST | RELIABILITY | PROTECTION | SAFETY

Understanding Manikin Test Results

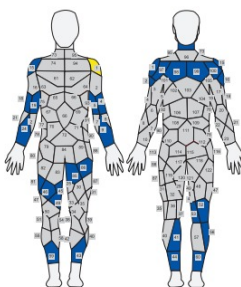
Following flame exposure, a body map is created, which uses colour coding to indicate the burn injury prediction results



FR50 & FF50

- Pain (12.3%)
- 1st° Burn (0.9%)
- 2nd° Burn (0.0%)
- 3rd° Burn (0.0%)

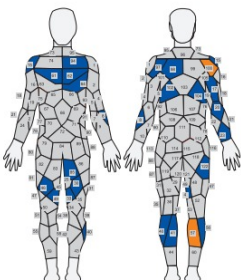
Burn Injury Prediction
0.0%



FR63 & FR61

- Pain (20.0%),
- 1st° Burn (1.0%)
- 2nd° Burn (0.0%)
- 3rd° Burn (0.0%)

Burn Injury Prediction
0.0%



FR28

- Pain (19.3%)
- 1st° Burn (0.0%)
- 2nd° Burn (1.8%)
- 3rd° Burn (0.0%)

Burn Injury Prediction
1.8%

Best in Class Burn Injury Prediction Results

Continuous investment in product testing is central to our product development approach as it offers reliable validation of our ongoing commitment to wearer comfort and safety.



TABLE OF RESULTS

	1st° Burn	2nd° Burn	3rd° Burn	Burn Injury Prediction
FR50/FF50	0.9%	0.0%	0.0%	0.0%
FR60	2.6%	0.9%	0.0%	0.9%
FR28	0.0%	1.8%	0.0%	1.8%
FR21	6.0%	19.0%	0.0%	19.0%
AF53/AF73	3.5%	7.0%	1.8%	8.8%
AF22	0.0%	5.3%	0.9%	6.2%
FR55/FR56	2.0%	3.0%	0.0%	3.0%
FR55/FR57	1.0%	0.0%	0.0%	0.0%
FR25/FR26	2.0%	3.0%	0.0%	3.0%
FR25/FR27	1.0%	0.0%	0.0%	0.0%
FR61/FR62	0.0%	0.0%	0.0%	0.0%
FR61/FR63	1.0%	0.0%	0.0%	0.0%
BIZ1	0.9%	1.8%	0.0%	1.8%
BIZ2 / BZ30	0.0%	4.4%	0.9%	5.3%

FABRIC REFERENCE CHART - INHERENTLY FLAME RESISTANT

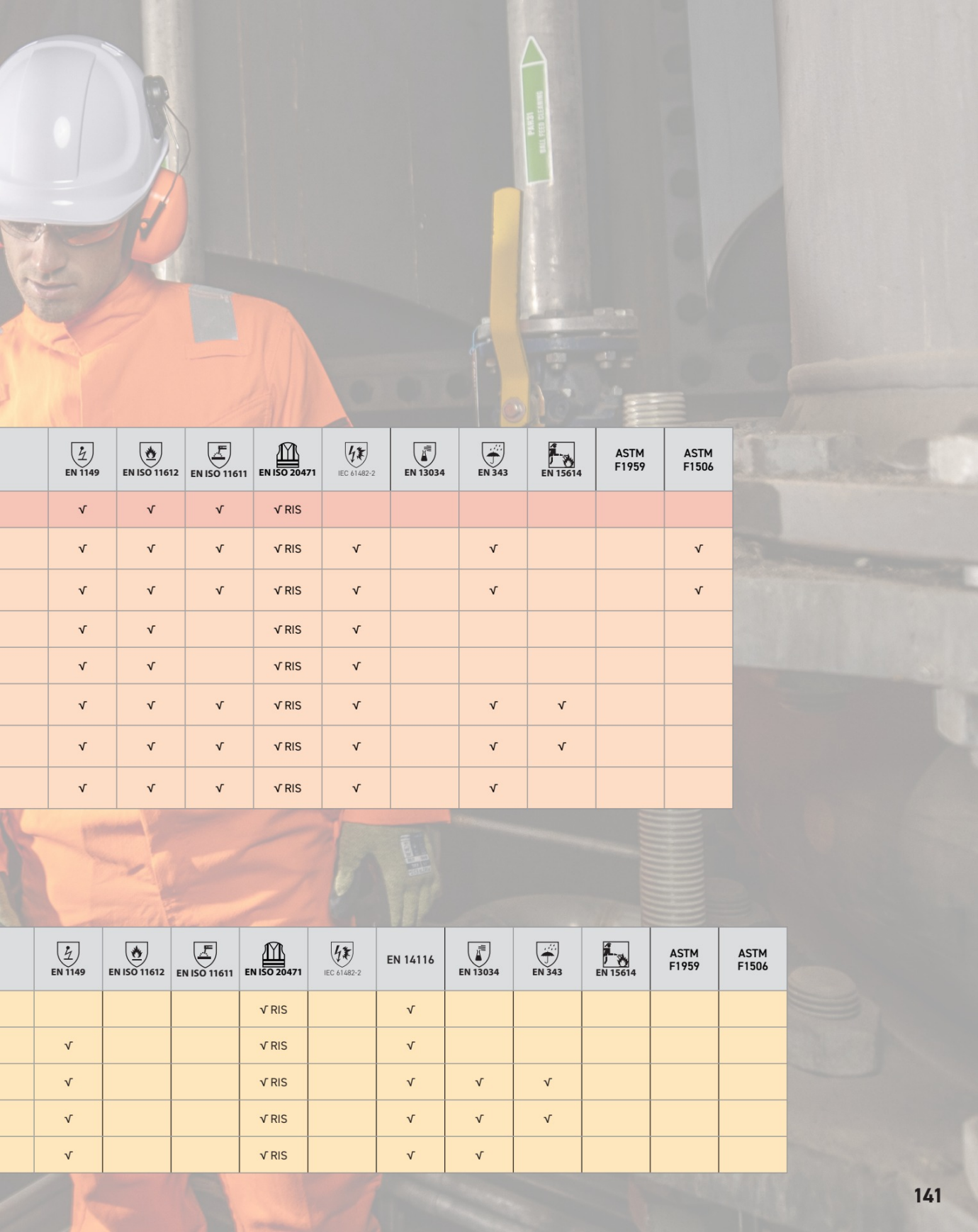
INHERENTLY FLAME RESISTANT









BRAND	STYLE	PRODUCT DESCRIPTION	PAGE	FABRIC COMPOSITION	WEIGHT	FR TESTING AFTER WASHING	
Araflame Hi-Vis Multi	AF91	Coverall	143	57% Aramid, 42% Polyester, 1% Antistatic Carbon Fibre	260gm	Inherent	
Modaflame HVO Woven	MV29, MV91	Coverall	148	61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre	300gm	Inherent	
Modaflame HVO Woven	MV35, MV36	Jacket, Trouser	144	61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre	300gm	Inherent	
Modaflame HVO Knit	FR76	Polo-Shirt	149	66% Modacrylic, 32% Polyester, 2% Carbon fibre	220gm	Inherent	
Modaflame HVO Knit	FR703	Sweatshirt	149	45% Modacrylic, 25% Polyester, 23% Cotton, 6% Aramid, 1% Antistatic	300gm	Inherent	
Modaflame Rain	MV70	Jacket	145	98% Polyester, 2% Carbon Fibre, PU Coated, 60% Modacrylic bonded to 40% Cotton FR knit backing	350gm	Inherent	
Modaflame Rain	MV71	Trouser	147	98% Polyester, 2% Carbon Fibre, PU Coated, 60% Modacrylic bonded to 40% Cotton FR knit backing	350gm	Inherent	
Modaflame Softshell	MV72	Jacket	146	100% Polyester 95g, TPU FR membrane 35g, 60% Modacrylic, 39% Cotton, 1% Carbon Fibre fleece 220g	350gm	Inherent	

FABRIC REFERENCE CHART - TREATED FLAME RESISTANT

TREATED FLAME RESISTANT

BRAND	STYLE	PRODUCT DESCRIPTION	PAGE	FABRIC COMPOSITION	WEIGHT	FR TESTING AFTER WASHING	
Bizflame Work	FR75	Vest	152	100% Polyester, Warp Knitted	120gm	5 Washes	
Bizflame Work Antistatic	FR71,FR85	Vest	152	98% Polyester 2% Carbon Fibre, Warp Knitted	120gm	12 Washes	
Bizflame Rain	S778, S774, S779, S773	Jacket	150, 151	98% Polyester, 2% Carbon Fibre, PU Coated	250gm	12 Washes	
Bizflame Rain	S780, S781, S782, S775	Trouser, Coverall	154, 155	98% Polyester, 2% Carbon Fibre, PU Coated	250gm	12 Washes	
Bizflame Rain	S776	Bodywarmer	154	98% Polyester, 2% Carbon Fibre, PU Coated	250gm	12 Washes	



	 EN 1149	 EN ISO 11612	 EN ISO 11611	 EN ISO 20471	 IEC 61482-2	 EN 13034	 EN 343	 EN 15614	ASTM F1959	ASTM F1506
	✓	✓	✓	✓ RIS						
	✓	✓	✓	✓ RIS	✓		✓			✓
	✓	✓	✓	✓ RIS	✓		✓			✓
	✓	✓		✓ RIS	✓					
	✓	✓		✓ RIS	✓					
	✓	✓	✓	✓ RIS	✓		✓	✓		
	✓	✓	✓	✓ RIS	✓		✓	✓		
	✓	✓	✓	✓ RIS	✓		✓			

	 EN 1149	 EN ISO 11612	 EN ISO 11611	 EN ISO 20471	 IEC 61482-2	EN 14116	 EN 13034	 EN 343	 EN 15614	ASTM F1959	ASTM F1506
				✓ RIS		✓					
	✓			✓ RIS		✓					
	✓			✓ RIS		✓	✓	✓			
	✓			✓ RIS		✓	✓	✓			
	✓			✓ RIS		✓	✓				



FABRIC INFORMATION

Araflame Hi-Vis Multi is a ground breaking innovation in flame resistant fabric. Constructed using 57% aramid, 42% polyester and 1% carbon fibre, Araflame Hi-Vis Multi offers the ultimate in inherent flame resistant protection combined with high visibility. This state of the art fabric offers full protection against a multiple of hazards.

GARMENT BENEFITS

- Inherently flame resistant
- Protects workers exposed to everyday hazards.
- This coverall has been developed specifically for those working in industries such as utilities, rail and aerospace.
- Retains excellent light and colour fastness.
- The fabric is breathable and comfortable.



AF91



FR.IW



ARAFLAME HI-VIS MULTI COVERALL

EN ISO 11612 A1, B1, C1, F1

EN ISO 11611 CLASS 1 A1

EN 1149 -5

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Rule pocket
- Side access pockets
- Durable, strong and long lasting brass zip
- Hook and loop cuffs for a secure fit

Araflame Hi-Vis Multi: 57% Aramid, 42% Polyester, 1% Antistatic Carbon Fibre, 260g

Orange S-5XL

RIS ORANGE COLOURWAY ONLY



EN ISO 11612 EN ISO 11611 EN 1149 EN ISO 20471

RIS 3279

ANTI-STATIC
MODAFLAME™
FLAME RESISTANT

HVO
MULTI

FABRIC INFORMATION

Constructed from 61% modacrylic, 18% viscose, 15% polyester, 5% aramid, 1% carbon fibre, Modaflame HVO woven uses advanced technology to provide protection in a multi-risk environment. Inherently flame resistant and anti-static, this unique blend of fibres has highly effective moisture management properties and a comfortable handle. Certified to a range of standards including EN ISO 20471 Orange and RIS 3279, Modaflame HVO woven provides outstanding versatility and protection.

ELIM
7
Cal/Cm²

300g



ELIM
7
Cal/Cm²

300g



MV35

MODAFLAME RIS ORANGE/NAVY JACKET

EN ISO 11612 A1+A2, B1, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame HVO Woven: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g

Orange/NAVY S-3XL

RIS ORANGE COLOURWAY ONLY

*Registered European Community Design



MV36

MODAFLAME RIS ORANGE/NAVY TROUSER

EN ISO 11612 A1+A2, B1, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE 6

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame HVO Woven: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g

Orange/NAVY S-XXL

RIS ORANGE COLOURWAY ONLY

*Registered European Community Design



FABRIC INFORMATION

Constructed from 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating, bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight 350g. The fabric offers great flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.

ELIM
32
Cal/Cm²

520g



MV70

MODAFLAME RAIN MULTI NORM ARC JACKET

EN ISO 11612 A1, A2, B1, C1, E3, F1

EN ISO 11611 CLASS 2 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-2 APC 2

IEC 61482-2 IEC 61482-1-1 ELIM 32 CAL/CM²

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

- Protection against radiant, convective and contact heat
- Waterproof and breathable with taped seams to prevent water penetration
- Internal pockets for safe storage
- FR cotton lined for added warmth and comfort
- Pre-bent sleeves allow for increased freedom of movement
- Hook and loop cuffs for a secure fit

Modaflame Rain: 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating and bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight, 350g

100% Cotton Flame Resistant Lining, 170g

Orange/Navy S-4XL, Yellow/Navy S-4XL

RIS ORANGE COLOURWAY ONLY

INTERACTIVE WITH:



MV72



MV73



FR30

4XL



EN ISO 11612

EN ISO 11611

EN 1149

IEC 61482-2

EN 13034

EN ISO 20471

EN 343

RIS 3279

FABRIC INFORMATION

Constructed from 100% Polyester that is laminated to a TPU flame resistant membrane and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece, total weight 350g. This multi norm 3 layer softshell fabric is the latest evolution offering excellent flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.

ELIM
11
Cal/Cm²

350g



MV72

MODAFLAME MULTI NORM ARC SOFTSHELL JACKET

EN ISO 11612 A1 B1 C2

EN ISO 11611 CLASS 2 A1

EN 1149-5

IEC 61482-2 IEC 61482-1-2 APC 2

IEC 61482-2 IEC 61482-1-1 ELIM 11 CAL/CM²

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Inherent flame resistant qualities will not diminish with washing
- Protects against radiant and convective heat
- Zipped pockets
- Drawcord adjustable hem
- Storm flap front to protect against the elements
- Hook and loop cuffs for a secure fit

Modaflame Softshell: 100% Polyester 95g laminated to a TPU flame resistant membrane 35g and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece 220g, total weight, 350g

**Orange/Navy S-4XL, Yellow/Navy S-4XL
RIS ORANGE COLOURWAY ONLY**

INTERACTIVE WITH:



MV70



S770



S779

4XL



EN ISO 11612

EN ISO 11611

EN 1149

IEC 61482-2

EN 13034

EN ISO 20471





MV71

**MODAFLAME RAIN MULTI NORM
ARC TROUSER**

EN ISO 11612 A1, A2, B1, C1, E3, F1

EN ISO 11611 CLASS 2 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-2 APC 2

IEC 61482-2 IEC 61482-1-1 ELIM 32 CAL/CM²

EN 13034 TYPE 6

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X



- Protection against radiant, convective and contact heat
- Lightweight, waterproof fabric with taped seams prevents water penetration
- Zip-off back turns this bib into a trouser for added versatility
- Adjustable hem to accommodate all leg lengths
- Adjustable straps with durable buckle closure
- Pre-bent knees allow for increased freedom of movement

Modaflame Rain: 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating and bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight, 350g

100% Cotton Flame Resistant Lining, 170g
Orange/Navy S-3XL, Yellow/Navy S-3XL
Reg: 31" or 79cm adjustable to Tall 33" or 84cm

RIS ORANGE COLOURWAY ONLY

ELIM
32
Cal/Cm²

520g



**ZIP OFF FUNCTION AT
THE BACK TURNS THIS
INTO A TROUSER**



ANTI-STATIC
MODAFLAME™
FLAME RESISTANT

HVO
MULTI

ELIM
7
Cal/Cm²

300g



ELIM
7
Cal/Cm²

300g



MV91

MODAFLAME RIS ORANGE COVERALL

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame HVO Woven: 61% Modacrylic, 18% Viscose,
15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g

Orange S-3XL

RIS ORANGE COLOURWAY ONLY

*Registered European Community Design



MV29

MODAFLAME RIS NAVY/ORANGE COVERALL

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame HVO Woven: 61% Modacrylic, 18% Viscose,
15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g

Orange/Navy S-3XL

RIS ORANGE COLOURWAY ONLY

*Registered European Community Design



EN ISO 11612 EN ISO 11611 EN 1149 IEC 61482-2 EN 13034 EN ISO 20471 RIS 3279 ASTM F1959/F1959M-14E



EN ISO 11612 EN ISO 11611 EN 1149 IEC 61482-2 EN 13034 EN ISO 20471 RIS 3279 ASTM F1959/F1959M-14E

FABRIC INFORMATION

The Modaflame HVO Knit range is strong, durable and highly innovative. This fabric has the ability to withstand heat and flame and protect against the danger caused by static electricity and flame. These inherent flame resistant properties will not diminish with repeated washing.



FR76

FLAME RESISTANT RIS POLO SHIRT

EN ISO 11612 A1, B1, C1, F2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ATPV 6 CAL/CM²
(HAF 71.7%)

IEC 61482-2 IEC 61482-1-2 CLASS 1

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Inherent flame resistant qualities will not diminish with washing
- Contrast colouring for added style
- Ribbed cuffs for added comfort
- Button placket opening
- Side vents for added comfort
- 100% metal free

Modaflame HVO Knit: 66% Modacrylic,
32% Polyester, 2% Carbon fibre, 220g

Orange S-3XL

RIS ORANGE COLOURWAY ONLY

220g



FR703

FLAME RESISTANT RIS SWEATSHIRT

EN ISO 11612 A1 B1 C1 F1

EN 1149 -5

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ARC TESTING IN PROGRESS

- Inherent flame resistant qualities will not diminish with washing
- Knitted fabric with brushed backing
- Rib collar and cuffs
- Reflective tape for increased visibility
- External standards label for quick identification of protection levels
- Generous fit for wearer comfort

Modaflame HVO Knit: 45% Modacrylic,
25% Polyester, 23% Cotton, 6% Aramid,
1% Antistatic, 300g

Orange S-3XL

RIS ORANGE COLOURWAY ONLY

300g

• NEW





S778

BIZFLAME RAIN HI-VIS ANTISTATIC FR JACKET

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

EN 14058 CLASS 3

- Flame resistant treated waterproof fabric prevents water penetration
- Fully lined and padded to trap the heat and increase warmth
- Internal chest pocket
- Storm flap front to protect against the elements
- Ribbed cuffs for added comfort
- Anti-static

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
100% Cotton Flame Resistant Lining, 170g
100% Modacrylic Flame Resistant, 150g
Orange XS-5XL, Yellow XS-6XL
RIS ORANGE COLOURWAY ONLY

570g



XS

6XL



EN ISO 14116



EN 1149



EN 13034



EN ISO 20471



EN 343



EN 14058



RIS 3279



S774

BIZFLAME RAIN HI-VIS MULTI LITE JACKET

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:3 X

- Flame resistant treated waterproof fabric prevents water penetration
- Internal chest pocket
- Lightweight and comfortable
- FR cotton lined for added warmth and comfort
- Knitted cuff for comfort and warmth
- External standards label for quick identification of protection levels

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
100% Cotton Flame Resistant Lining, 170g

Orange S-3XL, Yellow S-3XL

RIS ORANGE COLOURWAY ONLY

LINED

420g



EN ISO 14116



EN 1149



EN 13034



EN ISO 20471



EN 343



RIS 3279



S779

BIZFLAME RAIN HI-VIS MULTI-PROTECTION JACKET

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:3 X

- Flame resistant treated waterproof fabric prevents water penetration
- Anti-static
- FR cotton lined for added warmth and comfort
- Fleece lining for added warmth and comfort

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g

100% Cotton Flame Resistant Lining, 170g

Removable Flame Resistant Fleece Liner 350g

Orange/Navy S-3XL, Yellow/Navy XS-4XL

RIS ORANGE COLOURWAY ONLY

XS

4XL



EN ISO 14116



LINED

770g



S773

BIZFLAME RAIN HI-VIS ANTISTATIC FR BOMBER JACKET

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

- Flame resistant treated waterproof fabric prevents water penetration
- Anti-static
- Internal chest pocket
- Ribbed cuffs for added comfort
- Fully lined and padded to trap the heat and increase warmth
- Premium sew on flame resistant reflective tape

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g

100% Cotton Flame Resistant Lining, 170g

100% Modacrylic Flame Resistant, 150g

Orange XS-4XL, Yellow XS-5XL

RIS ORANGE COLOURWAY ONLY

XS

5XL



EN ISO 14116



PADDED

570g





FR75 HI-VIS FR VEST


EN ISO 14116 INDEX 1

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Premium sew on flame resistant reflective tape
- Hook and loop closure for easy access
- 100% metal free
- Lightweight and comfortable
- Generous fit for wearer comfort
- Available in sizes up to 5XL

 Bizflame Work: 100% Polyester, Warp Knitted, 120g

 X Yellow S/M - 4XL/5XL, Orange S/M - XXL/3XL
RIS ORANGE COLOURWAY ONLY

120g



5XL

EN ISO 14116



RIS 3279



FR71 HI-VIS ANTI STATIC VEST - FLAME RESISTANT

EN ISO 14116 INDEX 1


EN 1149 -5

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Anti-static
- Premium sew on flame resistant reflective tape
- Hook and loop closure for easy access
- 100% metal free
- Lightweight and comfortable
- Generous fit for wearer comfort

 Bizflame Work Antistatic: 98% Polyester 2% Carbon Fibre, Warp Knitted, 120g

 X Yellow S/M - 4XL/5XL, Orange S/M - XXL/3XL
RIS ORANGE COLOURWAY ONLY

120g



ANTI-STATIC CARBON FIBRE

5XL

EN ISO 14116



RIS 3279



FR85 HI-VIS ANTI STATIC JACKET - FLAME RESISTANT


EN ISO 14116 INDEX 1


EN 1149 -5

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Anti-static
- Premium sew on flame resistant reflective tape
- Hook and loop closure for easy access
- 100% metal free
- Lightweight and comfortable
- Generous fit for wearer comfort

 Bizflame Work Antistatic: 98% Polyester 2% Carbon Fibre, Warp Knitted, 120g

 X Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL
RIS ORANGE COLOURWAY ONLY

120g



ANTI-STATIC CARBON FIBRE

EN ISO 14116



RIS 3279

ANTI-STATIC
BIZFLAMETM
FLAME-RESISTANT

RAIN

PADDED

570g



S775

BIZFLAME RAIN HI-VIS MULTI COVERALL

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

- Flame resistant treated waterproof fabric prevents water penetration
- Multiple utility pockets providing ample storage
- Fully lined and padded to trap the heat and increase warmth
- Zipped ankles for easy fitting over work boots
- Storm flap front to protect against the elements
- Contrast panels for protection against dirt

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
100% Cotton Flame Resistant Lining, 170g
100% Modacrylic Flame Resistant, 150g
Orange/Navy S-3XL, Yellow/Navy S-3XL
RIS ORANGE COLOURWAY ONLY

**HI-VIS, FLAME,
CHEMICAL, ANTI-
STATIC AND
WATERPROOF
PROTECTION
COMBINED**



EN ISO
14116



EN 1149



EN 13034



EN ISO 20471



EN 343



RIS
3279

PADDED

570g



S776

BIZFLAME RAIN HI-VIS ANTISTATIC FR BODYWARMER

EN ISO 14116 INDEX 3
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 100% Modacrylic Flame Resistant, 150g
 Orange S-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY

250g



S780

BIZFLAME RAIN UNLINED HI-VIS ANTISTATIC FR TROUSER

EN ISO 14116 INDEX 1
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:3 X

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
 Orange S-3XL, Yellow S-4XL
RIS ORANGE COLOURWAY ONLY

4XL

LINED

ANTI-STATIC
BIZFLAME
FLAME-RESISTANT
RAIN

LINED

420g



420g



S781

BIZFLAME RAIN LINED HI-VIS ANTISTATIC FR TROUSER

EN ISO 14116 INDEX 3
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:3 X

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 Orange M-3XL, Yellow S-3XL
RIS ORANGE COLOURWAY ONLY



S782

BIZFLAME RAIN HI-VIS MULTI-PROTECTION TROUSER

EN ISO 14116 INDEX 3
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:3 X

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 Orange/Navy M-XXL, Yellow/Navy M-XXL
RIS ORANGE COLOURWAY ONLY



EN ISO 14116



EN ISO 14116



OUR COMPLETE PRODUCT RANGE



HIGH VISIBILITY



FLAME RESISTANT



FOOT PROTECTION



HAND PROTECTION



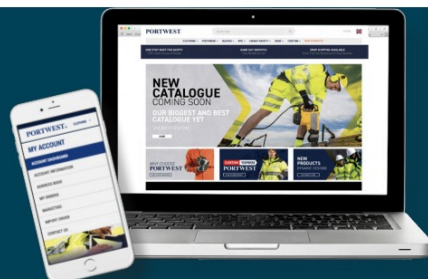
CHEFSWEAR

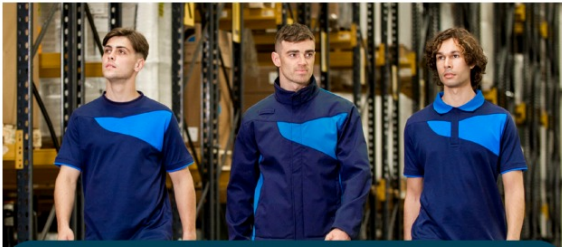


HEALTH AND HYGIENE WORKWEAR

OUR EQUIPMENT RANGES

Additional products from our height safety, spill control, knives and accessories ranges can be found exclusively online. To check stock and place orders visit portwest.com.





WORKWEAR



ALL WEATHER PROTECTION

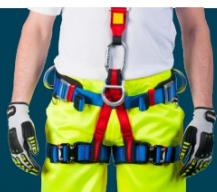


PPE



HAZARD PROTECTION

**FULL CATALOGUE
AVAILABLE ON [PORTWEST.COM](https://www.portwest.com)**



HEIGHT SAFETY

www.portwest.com/heightsafety



LIGHTS

www.portwest.com/lights



ACCESSORIES

www.portwest.com/accessories



SPILL CONTROL

www.portwest.com/spillcontrol

REGISTERED COMMUNITY DESIGNS

INNOVATIVE
DESIGN IS AN
INTEGRAL PART
OF THE PORTWEST
PRODUCT
DEVELOPMENT
PROCESS

Our designs are a combination and integration of function and fit with many design elements including colour, texture, space, lines, pattern, silhouette, shape, proportion, balance and emphasis.

Our flagship designs are registered as a Registered Community Design with EUIPO – European Union Intellectual Property Office.

A listing of our registered community designs can be found at: www.portwest.com/registereddesigns



COLOUR GUIDE









KINGSMILL | MASTER SHADES

							
NAVY PANTONE 289C	DARK NAVY PANTONE 5395C	BLACK BLACK3C	OLIVE GREEN PANTONE 2329C	ROYAL BLUE PANTONE 7686C	EPIC ROYAL PANTONE 287C	PERSIAN BLUE PANTONE 7692C	METRO BLUE PANTONE 19-4125 TCX
							
MAROON PANTONE 7630C	SPRUCE PANTONE 445C	BOTTLE GREEN PANTONE 626C	WHITE PANTONE WHITE	AQUA BLUE PANTONE 7698C	EPIC GREY PANTONE 432C	GRAPHITE GREY COOL GREY 11C	ZOOM GREY PANTONE 425C
							
RED PANTONE 186C	ORANGE PANTONE 151C	FOREST GREEN PANTONE 7736C	EPIC KHAKI PANTONE 452C	LILAC PANTONE 2645C	METAL GREY PANTONE 19-0201 TCX		

100% COTTON WORKWEAR | MASTER SHADES

							
BLACK PANTONE BLACK	NAVY PANTONE 533C	ROYAL BLUE PANTONE 7687C	RED PANTONE 186C	BOTTLE GREEN PANTONE 626C	EPIC KHAKI PANTONE 452C	ORANGE PANTONE 021C	GRAPHITE GREY COOL GREY 11C

PORTWEST TEXO | MASTER SHADES

							
CHARCOAL GREY PANTONE 437C	DARK NAVY PANTONE 289C	ORANGE PANTONE 1585C	BLACK PANTONE BLACK	EPIC ROYAL PANTONE 287C	EPIC KHAKI PANTONE 452C	BOTTLE GREEN PANTONE 626C	RED PANTONE 186C

LEISUREWEAR | MASTER SHADES

							
NAVY PANTONE 289C	BLACK PANTONE BLACK	BOTTLE GREEN PANTONE 626C	RED PANTONE 186C	ROYAL BLUE PANTONE 7686C	DARK NAVY PANTONE 5395C	CHARCOAL GREY PANTONE 437C	PINK
							
YELLOW PANTONE 109C	KELLY GREEN PANTONE 7727CP	RED WARM RED C	PURPLE PANTONE 7672C	MAROON PANTONE 7642CP	SKY BLUE PANTONE 2171C	HEATHER GREY PANTONE COOL GRAY 4CP	AQUA BLUE PANTONE 7698C

Pantone references are for colour guidance only and fabrics may not be an exact match in all cases.



MERCHANDISING

CREATE A STRONG PRESENCE AND DRIVE SALES

Engage customers and drives sales with display units from our comprehensive suite of merchandising and point of sale products

They are versatile, flexible and easy to use. We will work with you to design and create the perfect retail space that shows off the brand and helps you sell more products.



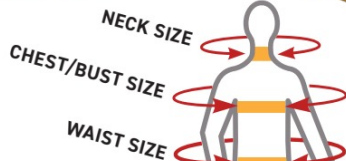
SIZE CONVERSIONS

These size charts show body measurements and should be used as a guide when choosing the correct size. For example a person with a chest circumference of 108cm -112cm would take a size L when choosing a jacket or coverall.



MEN'S NECK

	S		L		XL	XXL	3XL		4XL
METRIC (CM)	37	38	39	41	42	44	46	47	50
IMPERIAL (INCHES)	14.5	15	15.5	16	16.5	17	18	18.5	19.5



MEASURE AS INDICATED ON THE FIGURE TO FIND YOUR SIZE



MEN'S WAIST

	XS		S		M		L		XL	XXL	3XL	4XL	5XL
METRIC (CM)	72	76	80	84	88	92	96	100	104	108	112	116	120
IMPERIAL (INCHES)	28	30	32	34	36	38	40	42	44	46	48	50	52
EURO - DE, NL, BE	42	44	46	48	50	52	54	56	58	60	62	64/66	68
EURO - FR, ES, PT	34	36	38	40	42	44	46	48	50	52	54	56	58



MEN'S CHEST

	XXS		XS		S		M		L		XL	XXL	3XL	4XL	5XL	6XL	7XL	8XL
METRIC (CM)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140
IMPERIAL (INCHES)	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62
EURO	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70
LEISUREWEAR	XS	S	M	L	XL	XXL	3XL	4XL	5XL	6XL	7XL	8XL						



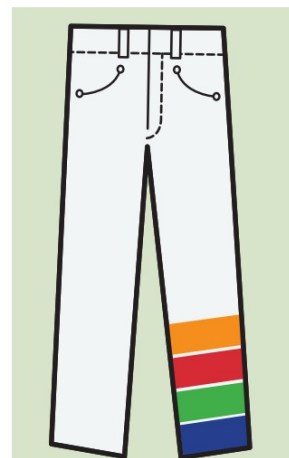
WOMEN'S BUST

	XS		S		M		L		XL	XXL	3XL	4XL
METRIC (CM)	72	76	80	84	88	92	96	100	104	108	112	116
IMPERIAL (INCHES)	28	30	32	34	36	38	40	42	44	46	48	50
EURO - DE, BE, NL, NO, SV, DK	32	34	36	38	40	42	44	46	48	50	52	54
EURO - FR, ES, PT	34	36	36/38	40	42	44	46/48	48	50	52	54	56
ITALY - IT	36	38	40	42	44	46	48	50	52	54	56	58
UK				8	10	12	14	16	18	20	22	24
LEISUREWEAR	XS	S	M	L	XL	2XL	3XL	4XL				



WOMEN'S WAIST

	XS		S		M		L		XL	XXL	3XL	4XL
METRIC (CM)	60	64	68	72	76	80	84	88	92	96	100	104
IMPERIAL (INCHES)	22	24	26	28	30	32	34	36	38	40	42	44
EURO - DE, BE, NL, NO, SV, DK	32/34	36	38	40	42	44	46	48	50	52	54	56
EURO - FR, ES, PT	34/36	38	40	42	44	46	48	50	52	54	56	58
ITALY - IT	36/38	40	42	44	46	48	50	52	54	56	58	60
UK		6	8	10	12	14	16	18	20	22	24	26



LEG LENGTH

- 29"- 74CM - SHORT
- 31"- 79CM - REG
- 33"- 84CM - TALL
- 36"- 92CM - XTALL

Note: Garment sizes vary depending on the style.

FOOTWEAR SIZE CHART

It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.

UK WOMEN'S SIZE	1	2	3	4	5	6	6.5	7	8	9								
US WOMEN'S SIZE				5	6	7	8	8.5	9	10	11							
EURO SIZE:	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51
UK MENS SIZE	1	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14	15	16
US MENS SIZE				4	5	6	7	7.5	8	9	10	11	11.5	12	13	14	15	16

GLOVES

XXS	XS	S	M	L	XL	XXL	3XL	4XL
5	6	7	8	9	10	11	12	13

KEY SYMBOLS



Stretch panelling

This symbol indicates the garment has stretch panelling in key movement areas for greater flexibility.



CE certified

This symbol indicates conformity of essential health and safety requirements as set out in European Directives.



UKCA marked

This symbol indicates UKCA marking in progress at time of print. All products placed on the UK market from January 2023 must be UKCA marked.



Phone pocket

This symbol indicates that a mobile phone pocket is included in the garment.



Print access

This symbol indicates that garments have print/embroidery access.



Interactive garment

This symbol indicates zip-in fleece or vest feature to create a one-piece garment.



Two-way zipper

This symbol indicates that the zip can be opened from the top or bottom of the garment.



Reversible garment

This symbol indicates that garments are reversible.



Breathable garment

This symbol indicates that the garment is made of a high performance breathable fabric.



Half elasticated waist

This symbol indicates a half elastic waistband which allows for all-day comfort for the wearer.



Fully elasticated waistband

This symbol indicates a fully elasticated waistband on the trouser which allows for all-day comfort for the wearer.



Knee pad pockets

Many of our products incorporate knee pad pockets. These garments have been developed to carry our range of ergonomically designed knee pads.



Taped seams

This symbol indicates that the garment has taped waterproof seams.



Welded waterproof seams

This symbol indicates that the garment has high-frequency welded waterproof seams.



Certified after 50x washes

This symbol indicates compliance with EN ISO 20471 after 50 washes*
*Minimum requirement under the EN norm is 5 washes



Dual ID holder

Dual ID holder allows use of both portrait and landscape ID card display



Anti-scratch design

Anti-scratch design with no exposed metal parts



Detachable lining

This symbol indicates that the garment has detachable lining.



Internal tablet pocket

This symbol indicates that an internal tablet pocket is included in the garments which carry this symbol.



Free spec cord

Free spec cord with styles showing this symbol.



Knitting Gauge

This symbol denotes the knitting gauge of the fabric.



Multiple storage pockets

This symbol indicates that the garment is designed with multiple pockets.



Anti-scratch

Surface coating intended to mitigate scratch effects on the lens



Anti-fog

Surface treatment which helps reducing fogging effects on the lens.



Lateral deformation

Optional test for safety helmets, it indicates the resistance to lateral compressions.



Molten metal

Optional test for safety helmets, it indicates the resistance to molten metals and hot solids projection.



RIS symbol

This symbol indicates that the garment meets the rail industry standard for high visibility warning clothing.



FR tape

Indicates that the garment has flame resistant reflective tape.



Heat applied reflective tape

This symbol indicates that the garment has heat applied reflective tape



100% metal free

100% metal free



Ventilation ports

Ventilation ports for maximum breathability



Radio loop

This symbol indicates that the garments have a radio loop for easy attachment of a radio.



Concealed detachable hood

This symbol indicates that the garment comes with a detachable hood



Hood

This symbol indicates that the garment comes with a non-detachable hood.



UPF 40+

40+ UPF rated fabric to block 98% of UV rays



UPF 35+

This symbol indicates the fabric has a UPF rating of 35+ so will block 97% of the UV rays which fall on the garment.



1 layer

This symbol indicates that the garment is unlined and is made using only the outer layer of fabric.



2 layer

This symbol indicates that the product has 2 layers - an outer and an inner layer.



3 layer

This symbol indicates that the garment has 3 layers - an outer, a mid and an inner layer.



Holster pockets

Swing away tool pockets



Touchscreen glove

This symbol indicates that this glove can be used with most mobile touchscreen devices.



Heat applied flame resistant tape

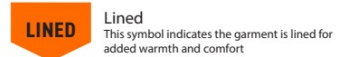
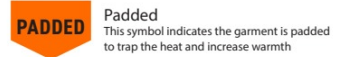
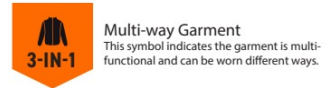
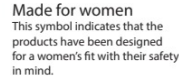
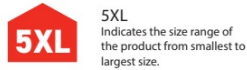
This symbol indicates that the garment has heat applied flame resistant reflective tape



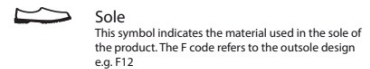
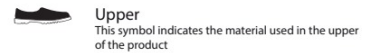
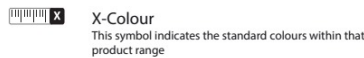
FR,IW

Indicates that the garment has double-stitched, industrial wash, flame resistant reflective tape.

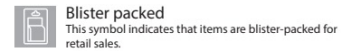
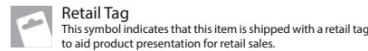
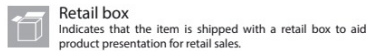
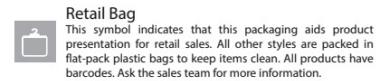
PRODUCT FEATURES



PRODUCT DETAIL SYMBOLS



PACK & CARTON QUANTITY

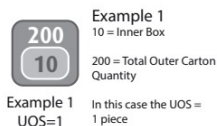


PACKING QUANTITIES

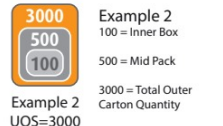
This indicates how many products are packed per box and carton. All of our products are sold one size and one colour per carton.

Packing Terms
B = Inner Box
C = Outer Carton
P = Pallet

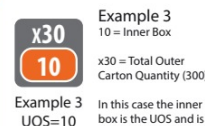
Unit of Sales (UOS)
This is the minimum order quantity of a product. Unless indicated otherwise the UOS is normally one piece or one pair.



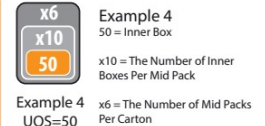
In this case the UOS = 1 piece
Where pack symbols are coloured orange the UOS is greater than 1.



In this case the outer carton quantity is the UOS and is colour coded orange to show this. Ordering 1 unit = 3000 pieces when the order is placed.



In this case the inner box is the UOS and is coloured orange to show this.



Inner Boxes Per Carton (10x6 = 60)
Number of Individual Pieces Per Carton (50x10x6 = 3000)
In this case the inner box is the UOS and is coloured orange to show this.

Examples of units of sale (UOS)
1 = Singles = Garments, specialist gloves sold in singles
2 = Pair = Footwear, most gloves
B = Inner box = Disposable gloves
C = Carton = Biztex, Disposables, A800 gloves



INDEX

■ All styles marked pink are women's styles

■ All styles marked green are new styles

Code		Code		Code		Code		Code		Code		Code	
AF91	143	C496	128	FR85	152	PW344	56	RT45	118	S425	100	S773	151
B303	120	DX412	25	KX346	57	PW351	34	RT46	116	S426	75	S774	150
B304	121	DX413	25	LW70	82	PW352	35	RT47	117	S428	99	S775	153
B305	121	DX442	23	LW71	117	PW360	30	RT48	118	S460	83	S776	154
B306	120	DX461	19	LW72	122	PW365	37	RT49	117	S463	89	S778	150
B308	120	DX473	22	LW74	82	PW367	36	RT60	81	S467	85	S779	151
B315	120	DX475	20	MV29	148	PW369	33	RT61	92	S468	79	S780	154
B316	121	DX477	24	MV35	144	PW370	47	RT62	88	S469	91	S781	155
B317	121	DX479	24	MV36	144	PW371	42	RT63	81	S471	80	S782	155
C357	128	DX481	21	MV70	145	PW374	43	S170	123	S475	131	T180	48
C370	129	E041	118	MV71	147	PW379	47	S171	122	S476	128	T181	49
C374	130	EC10	106	MV72	146	PW382	39	S172	123	S480	94	T184	48
C375	129	EC11	106	MV91	148	PW385	53	S173	125	S485	97	T185	49
C376	128	EC12	107	PW212	63	PW386	39	S174	122	S486	94	T400	38
C394	123	EC13	105	PW213	63	RT20	131	S178	127	S487	92	T402	41
C395	125	EC24	105	PW241	61	RT22	122	S179	123	S488	96	T500	45
C464	98	EC40	104	PW242	61	RT23	124	S190	124	S489	97	T501	54
C465	87	EC60	103	PW244	62	RT26	131	S266	90	S590	70	TX50	112
C466	86	EC70	105	PW261	60	RT27	74	S267	91	S591	71	TX51	112
C467	87	EC76	107	PW275	60	RT30	84	S271	126	S592	71	TX52	113
C468	88	F250	101	PW277	63	RT31	95	S277	126	S593	73	TX55	113
C469	86	F300	100	PW302	44	RT32	89	S278	127	S594	72	TX70	114
C470	129	F301	101	PW303	52	RT34	83	S279	126	S597	72	TX71	115
C472	129	FR703	149	PW306	50	RT40	116	S280	127	S598	95	TX72	115
C473	131	FR71	152	PW310	49	RT42	119	S378	125	S765	76		
C474	130	FR75	152	PW340	55	RT43	119	S388	96	S766	77		
C475	130	FR76	149	PW342	31	RT44	101	S424	99	S768	78		



PLANET

PROTECTING OUR FUTURE

As a global company, Portwest are committed to minimising the impact of our operations on the environment and the natural resources we consume, while ensuring a safe and equal workplace for our colleagues. Our sustainability strategy is defined in 4 strategic pillars: Environment, Labour and Human Rights, Sustainable Procurement and Ethics. We call this Portwest Planet.

1. ENVIRONMENT

Portwest are dedicated to increasing the use of more sustainable and recycled materials in products, and this year Portwest introduced eco-conscious products to our range.

Portwest are certified to ISO 14001, meaning we have a fully integrated and proactive Environmental Management System. 85% of all our garments carry the OEKO-TEX® STANDARD 100 label, and Portwest achieved Level 3 OEKO-TEX® STeP certification, the highest level possible. Portwest are continuously improving our packaging portfolio and are working towards eliminating single use plastic by 2025.

2. LABOUR AND HUMAN RIGHTS

Portwest aim to improve living standards and support the development of all Portwest employees. We are proud to have implemented ISO 45001, the Occupational Health and Safety standard, in our largest sites and will continue to implement this standard across all our sites globally. Portwest's fully owned factories are audited using the Sedex Members Ethical Trade Audit (SMETA) and our Eastport manufacturing facility is also certified to the Gold WRAP standard.

3. SUSTAINABLE PROCUREMENT

Portwest have built extensive supplier policies and embedded processes to ensure that our suppliers operate both ethically and responsibly. Through our membership with SEDEX, Portwest are working hard to increase visibility of our global supply chain and are working closely with suppliers to ensure compliance with our rigorous supplier policies.

4. ETHICS

Portwest is committed to conducting and growing our business in a sustainable and ethical manner. We ask for 100% engagement in corporate ethics and anti-corruption and bribery training ensuring all relevant employees have full comprehension of unethical practices and how to identify them. IT security is a top priority, and we are determined to protect business information for our suppliers, customers and staff. Portwest follow the CIS20 set of best practice frameworks to achieve this.



UK LOCAL WAREHOUSE

**8 GLOBAL WAREHOUSES | 4 FULLY OWNED MANUFACTURING FACILITIES
5,100 PEOPLE AT YOUR SERVICE**



 **MANUFACTURING FACILITIES** |  **WAREHOUSES / SALES OFFICES**



PORTWEST®